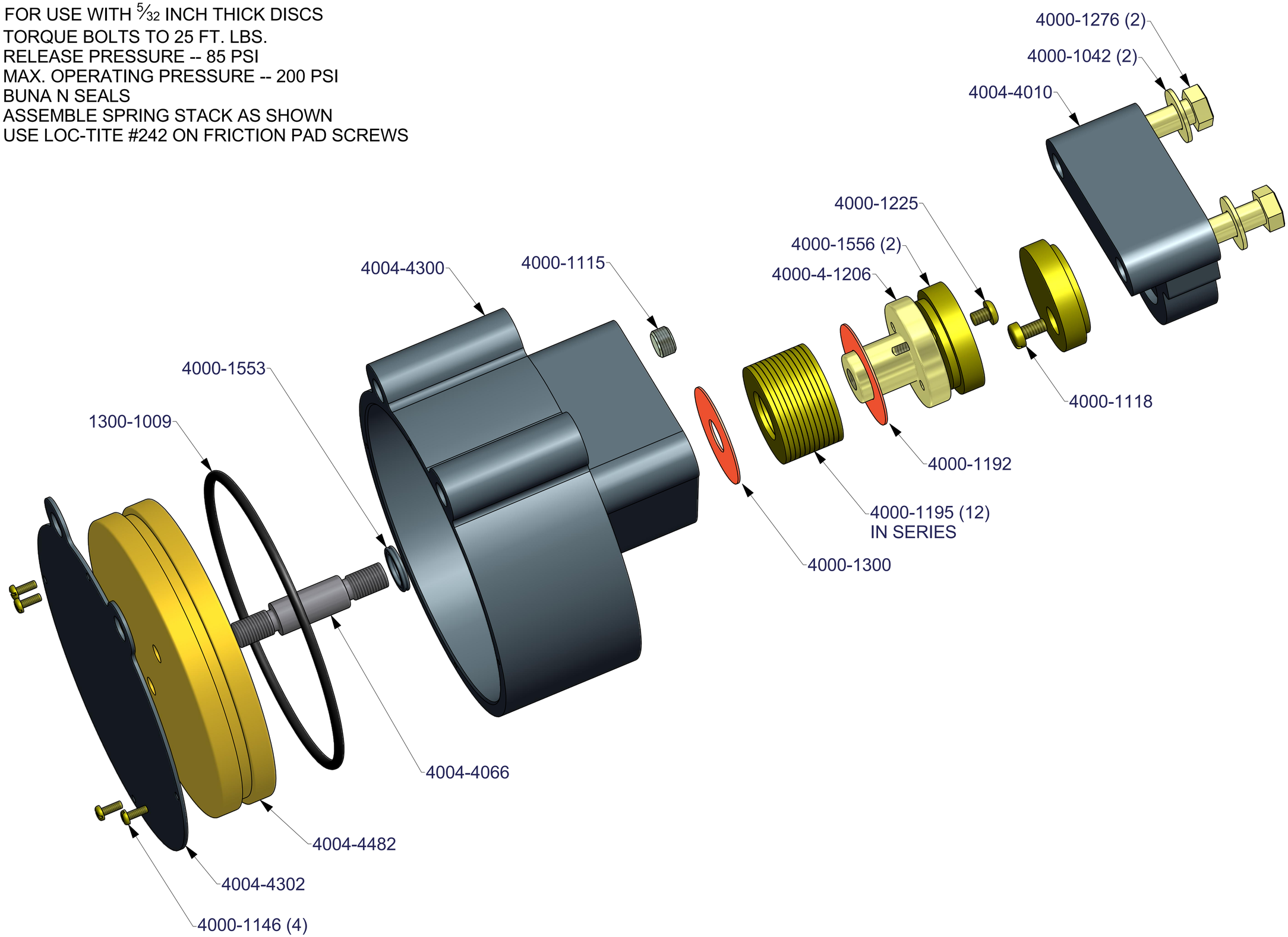
* FOR USE WITH 5/32 INCH THICK DISCS
* TORQUE BOLTS TO 25 FT. LBS.
* RELEASE PRESSURE -- 85 PSI
* MAX. OPERATING PRESSURE -- 200 PSI
* BUNA N SEALS
* ASSEMBLE SPRING STACK AS SHOWN
* USE LOC-TITE #242 ON FRICTION PAD SCREWS



UNLESS OTHERWISE SPECIFIED DO NOT SCALE DRAWING REMOVE ALL BURRS TAP DEPTHS FULL THD. DRILL DEPTHS FULL DIA.	THIRD ANGLE PROJECTION	W.C. BRANHAM INC. RIVER FALLS, WI.
TOLERANCES 2 PLACE +/-.010 3 PLACE +/-.005	DESIGNER DATE WCB 06-26-12	TITLE PFS47AF
THREADS EXTERNAL CLASS 2A INTERNAL CLASS 2B	CHECKER DATE SCALE CLASS	DRAWING NO. 4004-0222 REVISION

SIZE E