

October 15, 2008

INVITATION TO BID

Sealed bids will be received by the City of Auburn, until 10:30 a.m. local time, on Wednesday, November 5, 2008 in the Office of the City Manager, 144 Tichenor Avenue, Auburn, Alabama, and then publicly opened and read for furnishing the following:

2009 Truck Cab and Chassis with Automated Side Loading Refuse Collection Body

Bid specifications are attached. The City is requiring bid prices on one (1) 2009 Truck Cab and Chassis with Automated Side Loading Refuse Collection Body. Please direct any questions to Sandy Leonard (334) 501-3097. Bids must be submitted on the attached form within a sealed envelope addressed:

Purchasing Officer, City of Auburn 144 Tichenor Avenue Auburn, Alabama 36830

Envelope must be plainly marked on the outside as follows:

BID: 2009 Truck Cab and Chassis with Automated Side Loading

Refuse Collection Body

OPENING: 10:30 a.m., local time

DATE: Wednesday, November 5, 2008

The City of Auburn reserves the right, as the best interest of the city may require, to award the purchase contract from any of the bids, to reject any or all bids, and to waive any informalities in bids received. Bid will be good for ninety (90) days after being opened by the City of Auburn, Alabama. The City reserves the right to revert to the State of Alabama Contract if the bid price is higher than the contracted amount through the State.

The successful bidder is responsible for acquiring the appropriate business licenses and permits to conduct work with the City of Auburn. In addition to the business license and permit requirements, the bidder is required to remit all applicable sales and use tax, occupational license fees, and contractors/subcontractors license fee in accordance with City ordinances and codes.

When the bid is awarded, the successful vendor will required to provide certificates of the insurance showing the vendor carries, or has in force, automobile liability insurance, general liability insurance, umbrella or excess liability insurance and workers' compensation insurance. Limits of liability for automobile liability insurance shall be, at minimum, \$1,000,000 combined single limit. Limits of liability for general liability insurance shall be, at a minimum, \$1,000,000 per occurrence, \$1,000,000 personal and advertising injury, \$1,000,000 general aggregate and \$1,000,000 products/completed operations aggregate. Limits of liability for umbrella or excess liability insurance shall be \$5,000,000 per claim or occurrence and \$5,000,000 aggregate. The vendor will be responsible for the payment of any deductibles or self-insured retentions. If the general liability insurance and/or the umbrella or excess general liability insurance is written on a claims basis, coverage will be maintained in effect at the specified limits for two (2) years following completion and acceptance of the work. Workers' compensation insurance shall provide statutory workers' compensation coverage and employer's liability coverage with limits of, at a minimum, \$100,000 disease – each employee and \$500,000 accident and \$500,000 disease – policy limit.

The certificate of insurance shall provide the City of Auburn with thirty (30) days written notice of cancellation of any of the coverage named in said certificates. The City of Auburn will be shown as an additional insured under the vendor's general liability insurance, umbrella or excess liability insurance and automobile liability insurance. The vendor agrees to indemnify, hold harmless, and defend the City, its officials, representatives, agents, servants, and employees from and against any and all claims, actions, lawsuits, damages, judgments, liability and expense, including attorneys fees and litigation expenses, in whole or in part arising out of, connected with, or in any way associated with the activities or products of the vendor, its employees, or its sub-vendors in connection with the work to be performed under this contract.

The successful bidder will note that the City pays by invoice on each Friday of the month. Invoices must be received by accounts payable at least seven working days before the scheduled check write. If you have any questions concerning billing, contact our accounts payable office at (334) 501-7237.

CITY OF AUBURN

Karen S. Broome Purchasing Officer

2009 Truck Cab and Chassis with Automated Side Loading Refuse Collection Body

It is the intent of these specifications to describe a 2009 Truck Cab and Chassis with Automated Side Loading Refuse Collection Body. These specifications describe and state minimum requirements of this item. Bids submitted on item not meeting these minimum requirements will be subject to rejection.

The following are intended as guidelines, all equivalent or comparable units will be considered.

All bidders must fill in all blanks: <u>YES</u> if meeting or exceeding specifications and <u>NO</u> if exceptions are taken. Any exceptions taken must be explained in written detail on bidder's letterhead and attached to the bid submitted. Bidder must attach copy of factory warranties for items being bid.

Α.	CHASSIS	<u>YES</u>	<u>NO</u>	<u>OFFERED</u>
	1. Wheelbase – 210 inches, as recommended by body manufactured.			
	A. Platform – 297 inches			
	B. After frame – 90 inches (Low entry cab isn't acceptable)			
	2. Engine and Equipment			
	A. 345 HP minimum diesel engine			
	B. Torque rating of 1360 feet lbs. @1200 rpm			
	C. 3-12 volt (625 CCA) batteries			
	D. Single vertical exhaust with turn out			
	E. Electric 12 volt starter gear reduction			
	F. Aluminum flywheel housing			
	G. 15" single element air filter or greater			
	H. 200 amp alternator			
	I. Crankshaft PTO adapter			
	J. Engine Alarm system with light and buzzer; equivalent or better			
	K. AD-9 air dryer system			
	L. Incorporate antilock brake system			
	M. Minimum 18.7 CFM air compressor			

MINIMUM BID SPECIFICATIONS

			YES	<u>NO</u>	OFFERED
3.	Tra	ansmission			
	A.	Allison (or equivalent) HD4500-RDS Rugged duty series gen 4			
	B.	Transmission cooler			
	C.	Oil resistant transmission mounts			
	D.	Vocational package – Allison (or equivalent), Special refuse service, single selector			
	E.	Dana/Spicer (or equivalent) 1760 driveshaft with coated Splines			
	F.	Dana/Spicer (or equivalent) 1710HD inter-axle driveshaft with coated splines			
4.	Fra	ame and Equipment			
	A.	13.25" X 3.25" X .3125" frame rails or greater with ¼" steel frame reinforcement inside			
	B.	10" front frame extension			
	C.	Swept back steel front bumper, channel type			
	D.	Front tow device pin			
	E.	Web channel type cross member, behind rear axle			
	F.	Skid plate under bumper and radiator			
5.	Fre	ont Axle and Equipment			
	A.	Front axle (20,000 lbs capacity)			
	B.	Front axle ground clearance shall be minimum 11 inches			
	C.	Rockwell (or equivalent) "S" cam type brakes 16.5" X 5" with dust shields			
	D.	Multi-leaf springs (20,000 lbs capacity)			
	E.	592S Shepard (or equivalent) integral power steering			
	F.	Automatic slack adjusters			
	G.	Static load cushions			

MINIMUM BID SPECIFICATIONS

6.	Rear	Axle and Equipment	<u>YES</u>	<u>NO</u>	<u>OFFERED</u>
	A.	Rear axle (46,000 lbs capacity)			
	B.	4.88 axle ratio			
	C.	Multi-leaf tandem rear suspension			
	D.	Bronze trunnion bushing			
	E.	Transverse torque rod			
	F.	Oil seals, Chicago rawhide (or equivalent)			
	G.	Rockwell (or equivalent) "S" cam 16.5" X 7" Q rear brakes with dust shields			
	H.	Automatic slack adjusters			
	I.	Power divider lockout in cab manual air valve with warning			
	J.	Buzzer and light			
	K.	Anti-sway springs			
7.	Tires	and Wheels			
	A.	Front tires: 425/65R22.5 G286 18 ply			
	B.	Rear tires: 11R22.5 G124 14 ply			
	C.	Front wheels: 22.5" X 12.25", hub piloted			
	D.	Rear wheels: 22.5" X 8.25", hub piloted (10-hole)			
8.	Fuel	Tank			
	A.	80 gallon, 24" diameter RH steel fuel tank			
9.	Cab	and Equipment			
	A.	Cab over design			
	B.	Right hand drive only with air ride design seat			
	C.	West coast mirrors, heated, bright finish (left hand & right hand)			

MINIMUM BID SPECIFICATIONS

	Cab and Equipment (cont.)		YES	<u>NO</u>	OFFERED
	D.	LH & RH convex mirror, bright finish			
	E.	Air horn			
	F.	Cab lift			
	G.	Roof access, cab ladder and anti-skid roof			
	H.	LH & RH roll up windows			
	I.	Fixed rider's seat			
	J.	Lap and shoulder seat belts (both sides)			
	K.	Factory installed air conditioner and heater			
10.	Instru	ments			
	A.	Hobbs (or equivalent) engine hour meter			
	B.	English display gauges			
	C.	Speedometer with electric trip odometer			
	D.	Engine tachometer, electronic w/o hour meter			
	E.	Transmission oil temperature			
	F.	Transmission oil level sensor			
	G.	Turn signal switch w/ dimmer switch			
	Н.	Windshield Wipers, 2 speed electric with intermittent			
	I.	Electric circuit protection package			
	J.	AM/FM Radio			
11.	Paint				
	Bahar	na Blue (Centari—5240-A) with Black frame			

MINIMUM BID SPECIFICATIONS

2009 Truck Cab and Chassis with Automated Side Loading Refuse Collection Body

B. REFUSE COLLECTION BODY

Body and Arm design being bid must have been in production for at least 5 consecutive years to ensure a field proven product. Documentation may be requested.

l.	Body	Body Specification			<u>OFFERED</u>
	A.	The packer body shall have a capacity, excluding the receiving hopper, of not less than: 28 YD ³			
	В.	Body side wall construction must be curved in design			
	C.	Body Floor shall be 10 gauge AR200, 90,000psi tensile rating.			
	D.	Body channels will be 3/16"x3"x6"			
	E.	Body will be dump to unload with eject assist design			
	F.	The body will be raised by two single acting cylinders, chrome plated, case hardened, 3 stage 3 ½" bore X 2" rod X 66 ½" stroke			
	G.	The dump cylinders shall have orifices incorporated into the cylinder to prevent the body from lowering at a rate that faster than the normal rate of decent in case of failure	is		
	Н.	 The body will be of tapered style, capable of dumping fully loaded. 1. The outside width of the body shall be no more than 96" 2. Inside body height at four corners will be 85 3. Inside body height in center of body to be 95 ³/₄" 4. Outside body height is to be 103" above chassis frame rails. 		_	
	I.	The body floor must be semi-round for greater strength and containment of liquids.			
	J.	Body roof to be constructed of 11 gauge steel AR200			
	K.	Body side wall, first section street side to 1/8" AR400			
	L.	Body side wall all other sections to be 11 gauge AR200			
	M.	Body bolsters – 3/16" high strength steel			

MINIMUM BID SPECIFICATIONS

	Body Specification (cont.)			<u>NO</u>	OFFERED
	N.	Bolt on body fender- 14 gauge A607			
	O.	The packer body must be mounted as close to the chassis cab as possible for optimum weight distribution			
2.	Норр	er Specifications			
	A.	Capacity must be no less than 4.4 cubic yards			
	B.	Hopper lower left side to minimum 3/16" AR200			
	C.	Hopper lower right side to be minimum 10 gauge A607			
	D.	Hopper upper side to minimum 14 gauge A607			
	E.	Hopper floor wear area to be 1/4" AR400 180,00 lbs psi			
	F.	Hopper floor must be flat.			
	G.	Hopper side bolsters: 12 gauge A607			
	Н.	Floor supports: 3'x 3"x 11 gauge A500 tubing			
	I.	Hopper shall incorporate a 3" deep, 12" wide transverse sump the full width of the hopper. Transverse sump shall be tapered the last 14 ½" closest to the cleanout door to direct drainage to the cleanout door.			
	J.	Hopper shall have a 19 ¼" x 22 ¼" cleanout door located on street side incorporates a gasket to prevent leakage.			
	K.	Street side cleanout door will be fastened with wing nut style fasteners to prevent accidental opening. The cleanout door will incorporate a proximity switch for safety to shutdown the hydraulics when door is open. Limit switches will not be accepted.			
	L.	Hopper will have sliding type 15" x 23" access door on the curbside that will incorporate a proximity switch for safety to shutdown the hydraulics when door is opened. Limit switches will not be accepted.			
	M.	Hopper will incorporate a 26" wide x 34" high street side operator entry door for easy access to the hopper. The door latch will be ¼ turn type.			

	Hopper Specifications (cont.)		YES	<u>NO</u>	<u>OFFERED</u>
	N.	Street side hopper entry door will incorporate a proximity switch to shutdown the hydraulics when the operator needs to access the hopper for cleaning and/or inspection. Limit switches will not be accepted.			
	O.	Hopper will have a foldaway ladder with 6-rungs spaced 12" apart. The ladder will be mounted to the street side of the hopper and shall be bolt-on type for ease of replacement.			
3.	Pack	er			
	A.	Packing panel force shall be no less than 79,500 lbs.			
	B.	Compaction rating must be minimum of 850 lbs. per cubic yd.			
	C.	Packing panel must be of front-to-back ram type.			
	D.	The packer panel must have an auto-pack function that is actuated with completed cycle of the arm.			
	E.	Packing panel must extend 22" into the body during the load ejection cycle to more efficiently discharge the load.			
	F.	Packing panel shall incorporate a 3/16" steel one-piece follower panel which allows the operator to dump even when the packing panel is fully extended into the body during the packing cycle.			
	G.	Packer panel shall ride in tracks, one on each side of the hopper floor, $5\frac{1}{2}$ " height x 4" wide x $\frac{1}{4}$ " thick.			
	Н.	The slide shoes shall incorporate extended wear chromium carbide wear strips on the lower, outer and upper portions of the shoes.			
4.	Arm	Specifications			
	A.	Arm must be located on the curbside frame rail with main mount extending under the chassis frame to the street side frame rail to minimize stress on the arm mount. The arm must be centered in relation to the hopper. Arm shall not be located in the hopper or in front of the hopper to minimize stress that occurs with those designs.			

MINIMUM BID SPECIFICATIONS

	Arm Specifications (cont.)		YES	<u>NO</u>	<u>OFFERED</u>	
	B.	Arm clearance shall be a minimum of 11" from the ground at its lowest point.				
	C.	Arm reach to be a useable 9 feet (inside of grabber at home position to container)				
	D.	Arm must have a zero grab capability i.e. the ability to pick up containers at the side of the unit without extending the arm.				
	E.	Arm reach and dump cylinders will be internally cushioned to slow the arm movement at the end of the return of the reach cylinder and the return of the dump cylinder. Cushioning by use of operator switches will not be accepted .				
	F.	Arm must be capable of lifting 2,000 lbs. @ zero extension and 750 lbs. at full 9' extension.				
	G.	Arm must be capable of using full flow of its pump at any point during the packing cycle at idle.				
	H.	Grabber opening – compatible to service 32 to 96 gal universal carts				
5.	Tailga	te Specifications				
	A.	Tailgate Side and Rear Walls shall be constructed of 1/8" AR400 180,000 lb psi tensile rating steel.),			
	B.	Tailgate shall be of curved design for exceptional strength withouthe need for additional bolsters or supports.	ut 			
	C.	Tailgate to be hydraulically actuated by 2 double acting chrome plated cylinders, 2-1/2" bore x 1-1/2" rod x 38" stroke				
	D.	The tailgate cylinders shall have orifices incorporated into the cylinder to prevent the tailgate from lowering at a rate that is fast than the normal rate of decent in case of failure.	ter ——			
	E.	Tailgate Automatic Locking Mechanism will be actuated with controls located inside the cab. The locking mechanism shall use a minimum of 5 points of mechanical contact to ensure a tight se at all times. Withstand full load capability. Any tailgate design that incorporates manually operated pins located at the tailgate will not be accepted.				

MINIMUM BID SPECIFICATIONS

	Tailgate Specification (cont.)		<u>YES</u>	<u>NO</u>	<u>OFFERED</u>
	F.	Unit will incorporate a tailgate open audible alarm able to be heard in cab and outside of body and a tailgate open visual indicator in the cab.			
	G.	Tailgate controls will consist of 2 manually operated rocker type switches and will be momentary type for safety. On/off type switches will not be accepted.			
	H.	Tailgate will include a manually operated safety stand attached to the tailgate and holder located at the bottom back of the body for safe cleanout and maintenance of the unit. Minimum clearance we be 36" between the tailgate and body			
	I.	Tailgate control valve must be located on the body for ease of maintenance.			
	J.	Post and Bolsters (Header and Footer): 10 GA A715 GRD 50 Steel			
6.	Contro	ols			
	A.	Single Joystick Control for Arm and Grabber for ease of operation by driver will be located in the cab. Multiple lever arm controls will not be accepted.	on 		
	В.	Joystick must incorporate air lines into the joystick and air canisters to control the movement of the valves for feathering.			
	C.	Joystick operations of the arm will activate when the brake pedal or the parking brake is applied by the operator. Units requiring chassis transmission to be in neutral for arm operation will not be accepted.			
	D.	Tailgate controls must be located in cab and be able to fully lock and unlock from inside the cab. Tailgates with locking mechanism manual or otherwise, requiring operator to exit the cab will not be accepted.			
	E.	Control panel will incorporate a master on/off switch that has a safety lock out / Tag out device for maintenance.			

Controls(cont.)			<u>NO</u>	OFFERED
F.	The control panel box will have a Control Area Network based Programmable Logic Controller that will be contained in a weatherproof housing inside the control box. Control boxes with exposed control boards will not be accepted due to the possibility of corrosion and contamination. Socket type components will not be accepted due to the possibility of vibrating loose and causing failures.			
G.	Control panel will feature an emergency stop switch that will be lighted and red in color.			
H.	Control panel will incorporate the use of Cannon style plugs.			
I.	Control panel will incorporate the use of a fuse panel and will be located on the back of the control box for ease of troubleshooting and maintenance.			
J.	Control panel shall incorporate an indicator light to show when the hydraulic system has gone into hydraulic over speed.			
K.	Control panel switches will be supplied for the following controls: Packer extend and retract, pump on/off, Arm on/off, Tailgate activate, body activate, body raise/lower, tailgate raise/lopper work light, arm work light, rear strobe system, body side lights (traps), outside controls.	ower,		
L.	Control panel will incorporate short circuit protection, in case of failure, to ensure other functions will continue to operate normally.			
M.	All operations of the arm and packer panel must function with the vehicle in gear at idle to reduce vehicle fuel consumption and wear. Arms utilizing engine speed/throttle advance will not be accepted.	d 		
N.	Grabber controls must be integrated onto main joystick			
O.	A push-button type Manual Packer Cycle control must be located on control box.			
P.	Unit must have an auto-pack function for the packer panel that commences after the dump cycle and return of cart.			
Q.	This auto-pack cycle must be programmable for multiple cycles during the route by the operator to customize the pack cycle for light to dense neighborhoods on the route. (i.e. 1-5 packer panel cycles)			

MINIMUM BID SPECIFICATIONS

7.	Hydraulics		<u>YES</u>	<u>NO</u>	OFFERED
	A.	The system will incorporate a tandem gear pump configuration.			
	B.	Pump Model to be tandem gear displacement pump for better prevention against contamination of the hydraulic system. Piston pumps will not be accepted.			
	C.	The arm and main pump sections will be designed to work in gear at idle.			
	D.	Pump Flow: 35 gpm @ 800RPM			
	E.	Reservoir: 50 Gallons			
	F.	Hydraulic system will incorporate mechanical Hydraulic Over-speed Control (H.O.C.) to prevent damage to the hyd system. Air actuated, engine rpm sensor based or electronic over-speed control will not be accepted.			
	G.	All hydraulic tubing to be zinc coated for better resistance to corrosion.			
	Н.	Hydraulic cylinders should be o-ring (Tele) v-pack rod should be hardened chrome.			
8.	Additi	onal Features			
	A.	All electrical wiring will be color coded, numbered and the function of the individual wire be stamped every four inches along the wire for ease of maintenance and troubleshooting.			
	B.	Weather Pak® and Deutsch® Connectors (or equivalent) only			
	C.	5 lb. Fire Extinguisher and set of 3 Safety Triangles included in cab			
	D.	3-camera safety monitoring system with cameras mounted on rear of truck, inside hopper and hopper wall for arm view with in cab flat screen monitor.			
	E.	LED strobe system consisting of 4 amber LED strobes mounted at the corners of the tailgate.			
	F.	All lights on body are to be LED design.			

MINIMUM BID SPECIFICATIONS

2009 Truck Cab and Chassis with Automated Side Loading Refuse Collection Body

Additi	ional Fea	atures (cont.)	<u>YES</u>	<u>NO</u>	<u>OFFERED</u>		
G.	Hoppe	r work light					
H.	Arm w	ork light					
I.	Autolo	oad, Arm Automation Controls - push button group					
J.	Body p	painted Omaha Orange (Centari-31AH)					
Body i weight	OTHER SPECIFICATIONS: Body installer is required to approve and list the following weight requirements. The GVW of combined weight of cab, chassis and loader should not exceed 97 percent of total vehicle GVW when fully loaded. The installer will assume full responsibility for these calculations.						
1.	List the following items: a. Cab and Chassis gross GVW: (For example – a 33,000 GVWR IHC 4300 weighs approximately 11,686 lbs).						
	b.	Gross weight of left side loader including all fluids and operator:	estimate	d weigh	t of		
OTHE	ER GEN	ERAL SPECIFICATIONS					
1. Sta	ındard e	quipment not mentioned is to be included.					
2. Suc	ccessful	bidder must furnish a complete parts, maintenance,	and ope	erator's	manual.		
3. Su depart		l bidder must be capable of performing own warr	anty w	ork in l	his maintenance		
4. Fin	rst 90 D	ays of Warranty covers parts, services and mileage f	or repai	r.			
	5. The body shall be covered by a twelve (12) month warranty. (Include a copy of Warranty statement)						

E. PRICE OF OPTIONS: FEATURES

The City of Auburn reserves the right to purchase these additional options.

- 1. Cab and chassis with Telma (or equivalent) brake retarder.
- **2.** Body Secondary arm control shall be mounted inside cab below seat to allow operator to operate arm while outside of truck.
- **3.** Hydraulic cylinders shall be covered by a sixty (60) month warranty.

C.

D.

2009 Truck Cab and Chassis with Automated Side Loading Refuse Collection Body

F. DELIVERY

- **1.** Complete unit to be delivered to the following address: 356 North Donahue Drive, Auburn, Alabama 36832
- 2. Bid price will F.O.B. Auburn and includes title application.
- 3. The city must be sent a copy of the confirmation order within 24 hours after receipt of order.
- **4.** Penalty of \$100.00 per day for delay in delivery of equipment on stated date.

2009 Truck Cab and Chassis with Automated Side Loading Refuse Collection Body

TO: City of Auburn

We, the undersigned, propose to furnish the items listed below and guarantee that if we are awarded the bid, we will furnish these goods in accordance with the attached specifications. **THIS FORM MAY BE COPIED IF YOU WISH TO BID ALTERNATE MODEL EQUIPMENT.**

YOU MUST SPECIFY THE EXACT EQUIPMENT BEING BID

(Enclose brochures/description documents if needed)

MAKE BID:	
MODEL BID:	
TOTAL BID: (Options Not Included)	
OPTIONS: #1. Telma brake retarder #2. Secondary arm control #3. Hydroylia cylinders 60 mont	PRICE h warranty
ESTIMATED DELIVERY DATE: DELIVERY DATE IS IMPORTANT CONST	
Exceptions:	
BID PRICE IS GUARANTEED FOR NINETY (90	0) DAYS AFTER BEING OPENED BY THE CITY OF AUBURN
Authorized Signature	Name of Firm
Printed Name of Signee	Address
Date	City, State, zip
	Phone/Fax No.

NOTE THAT THERE IS THE POSSIBILITY THAT HIS EQUIPMENT WILL BE ON A LEASE PURCHASE PLAN THROUGH OUR OWN FINANCIAL SOURCE AND IT WILL BE IN THEIR NAME UNTIL SUCH TIME AS THE LEASE IS PAID OFF.