



FOCUS ON AERATION SYSTEM RETROFIT

The Background

The City of Waupaca's wastewater treatment facility wanted to reduce their energy usage and cost by updating its current aeration system. Aeration systems should be assessed on a regular basis to insure that they are operating as efficiently as possible. The assessment compares the present loading conditions and system performance in kWh per million gallons and other key performance indicators with similar facilities. Potential improvements to consider include:

- Fine-bubble aeration.
- Dissolved oxygen control.
- Variable air flow rate blowers.

The City's aeration system was inefficient, leading to significant energy costs each month. They completed an assessment to identify changes to make that improve treatment processes and reduce maintenance costs at the facility.

The Approach

The City desired a long-term solution to ensure its facility could properly implement secondary treatment processes such as activated sludge, aerobic digestion, channel aeration, and post-aeration systems. While working with its FOCUS ON ENERGY® Advisor and Trade Ally to explore possible modifications, it was suggested that the City consider retrofitting its current system by installing a smaller horsepower (HP) blower controlled with a variable frequency drive (VFD) based on the dissolved oxygen (DO) sensor. The DO sensor indicates the optimal speed the blower should meet.

The Solution

The City originally used a 150 HP blower while operating without a VFD. They were able to retrofit their current system to use a 50 HP blower controlled by a VFD. These updates will allow the City to realize up to 70% in energy savings with the modified aeration system. In total, the City received over \$19,000 in Focus on Energy incentives and were able to realize almost \$28,000 in annual energy cost savings.

Project Breakdown:

- **Equipment Installed:**
Retrofit to 50 HP blower controlled by a VFD
- **Estimated Project Cost:**
\$79,900
- **Annual Energy Cost Savings:**
\$27,869
- **Focus on Energy Incentive:**
\$19,003
- **Payback:**
2.9 Years



Our previous blowers were running at the slowest speed and providing more air than was needed, resulting in a waste of energy, maintenance, and process efficiencies. Working with Focus on Energy to upgrade to a smaller blower made the whole project a slam dunk.

Justin Berrens
Director of Public Works
City of Waupaca

REDUCING ENERGY WASTE ACROSS WISCONSIN

Focus on Energy, Wisconsin utilities' statewide program for energy efficiency and renewable energy, helps eligible residents and businesses save energy and money while protecting the environment. Focus on Energy information, resources, and financial incentives help to implement energy efficiency and renewable energy projects that otherwise would not be completed.

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