



AltRider OEM Reinforcement Crash Bars for BMW R1250 GSW

INSTALLATION INSTRUCTIONS

The most up to date instructions can be downloaded from the product page at altrider.com, under the instructions tab.

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Enjoy it, show it off, and most of all, RIDE IT!

Venture On,
Jeremy LeBreton



AltRider OEM Reinforcement Bars
BMW R1200 GSW
R118-X-1005

Package Contents:
- Reinforcement Bars
- Hardware Kit
- Instructions



AltRider LLC

Global

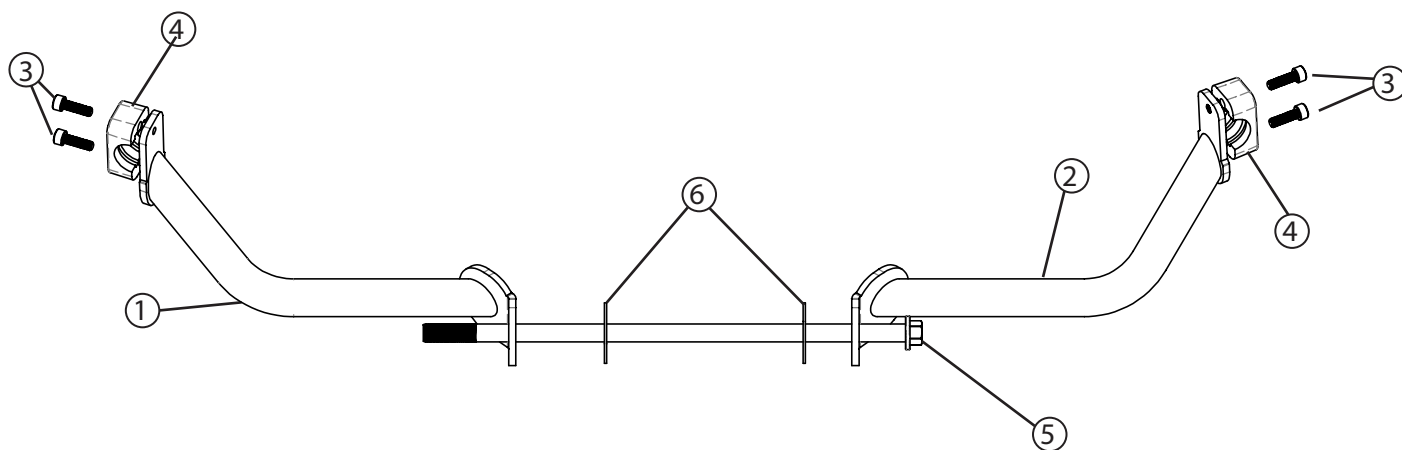
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REV 0.0
MADE IN THE USA





Kit:

- ① Left bar
- ② Right bar
- ③ (qty 4) M6x20 socket head screw
- ④ (qty 2) clamp half
- ⑤ Heat treated engine through bolt
- ⑥ (2) Mylar Washers



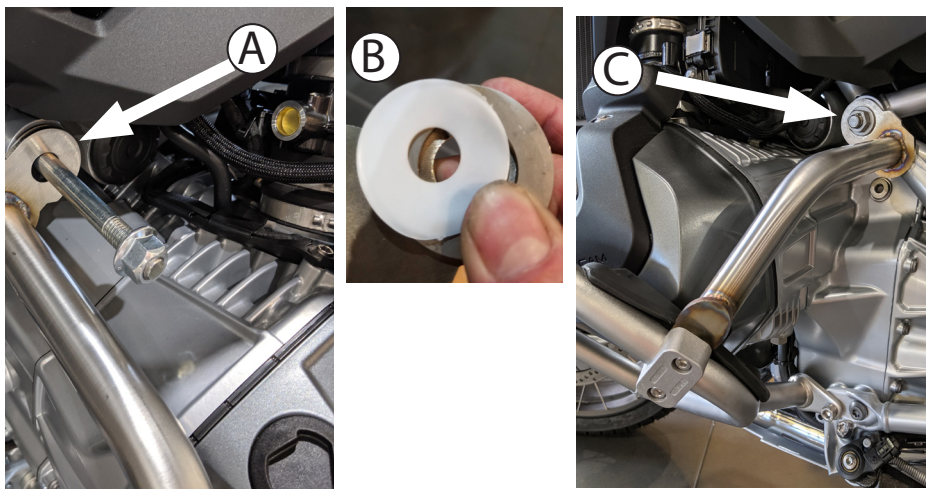
Required Tools:

- ① 5mm hex allen bit
- ② T55 torx bit
- ③ Extension
- ④ Small Ratchet
- ⑤ 18mm spanner
- ⑥ Large ratchet
- ⑦ 14mm Socket
- ⑧ 18mm socket
- ⑨ Thread locker

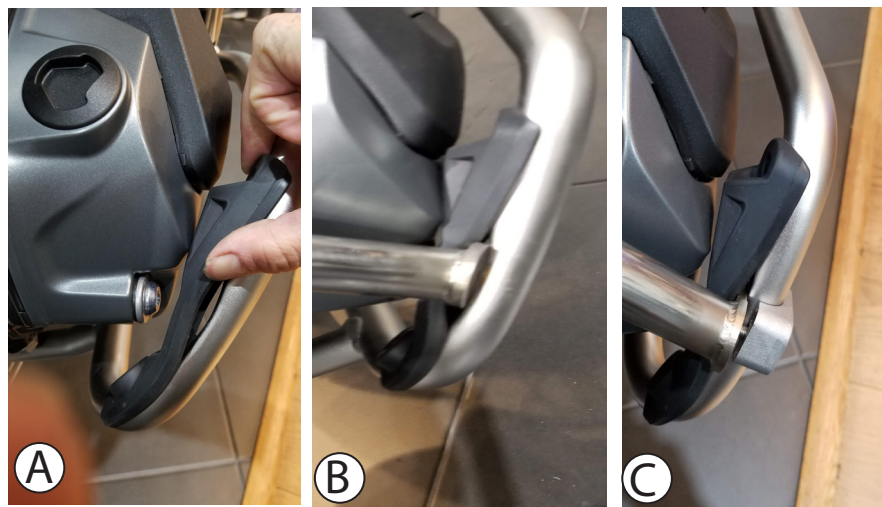




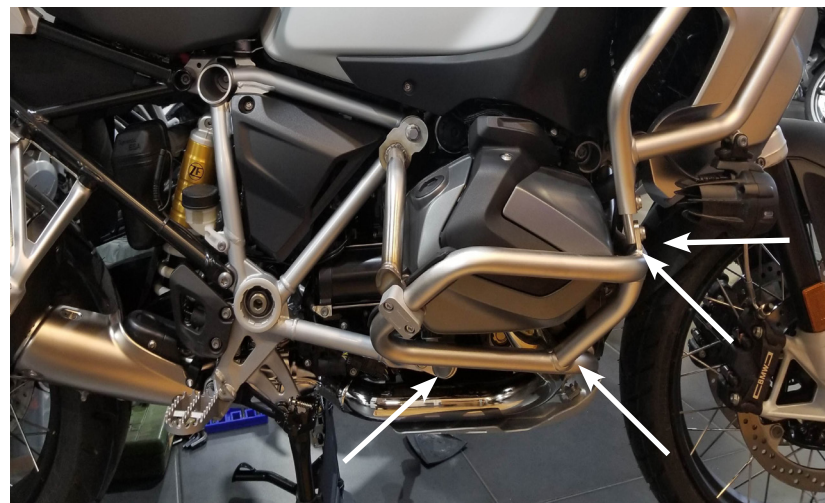
- ① Use 18mm socket and T55 torx to remove the engine through bolt. You will need to save the OEM Nut, but you will not reinstall this bolt.



- ③ (A) Insert AltRider through bolt through the right hand reinforcement bar, ensuring the (B) mylar washer is between the bar and frame.
(C) On the left side, place mylar washer between the bar and flange, and push the through bolt through the bar flange. Add OEM nut to the left side. Use 14mm socket and 18mm spanner to spin the nut on but do not fully tighten.
TOOL TIP: If you are having alignment issues at the through bolt, loosen the 3 OEM (4 if ADV model) crash bar bolts (Shown in step 4).



- ② Lift OEM rubber bumper (A) in order to insert crash bar flange (B). Visually align reinforcement bar with through bolt location but attach the clamps (C) to the left and right side **first**, don't tighten all the way. Add a drop of thread locker to the tip of each screw. Insert M6 x 20 screw through the clamp halves and into the threaded hole in the tube flange.



- ④ Adjust the bar location for good fit. First, alternate tightening then M6 screws, to ensure even clamping force, to 7.5Nm. Next, tighten the the M12 nut to 85Nm. If OEM Bolts were loosened in step 3, **tighten those last.**

CONGRATULATIONS!

You've completed your installation. If at any point you have questions about your installation or have any feed back for us, we'd love to hear it. A downloadable version of these instructions can be found at our web site. www.AltRider.com

After 5 hours of riding, or 100 miles, check all the fasteners on the assembly to ensure they are tightened to spec.

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