





# BANISH

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# BANISH SPEED K

## OWNER'S MANUAL



BANISH Suppressors has always had one overriding goal in mind - to make the most user-friendly suppressor on the market. And what is more user-friendly than being multi-caliber? At BANISH Suppressors, we are proud of what we've accomplished, and we want to share with you what makes a BANISH Suppressor stand out from the crowd.

Our unique WhisperTech™ tube is where the BANISH multi-caliber system starts, with a lightweight titanium alloy tube. BANISH Suppressors are light-weight and tough enough for a lifetime of service. The internal baffles handle the gas in such a way that the suppressor significantly reduces recoil as well as sound.



# WARNING

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To provide for your safety and the effective use of this silencer, it is important that the owner and any user of the silencer read this entire manual and strictly follow the warnings and instructions within. This silencer should be used only by those who are well-versed in the safe operation of firearms.

Failure to follow installation and maintenance instructions in this manual may result in serious personal injury and damage to the firearm.

Suppressed firearms make less noise than unsuppressed firearms and it is easy to forget that they are still capable of causing bodily injury and property damage. Remember, a suppressed firearm should be treated with the same safety and caution as an unsuppressed firearm. Before installing the silencer, be sure that the firearm is unloaded and the action is opened and visibly clear of any ammunition. If you are at all unsure as to the proper procedures to ensure that your firearm is unloaded, please consult your firearm user's manual/instructions and/or contact a properly licensed dealer or the manufacturer of your firearm.

Firearm silencers are user-attached firearm muzzle devices, and as such are subject to improper attachment issues unless the procedures outlined in this manual are followed precisely.

Check the fit between your barrel and silencer before firing! The thread mount must be fully shouldered on the barrel. For direct thread silencers, there should be no visible gap between the barrel shoulder and the face of the silencer thread mount (crush washer from muzzle brake must be removed).

For quick detach suppressors, the muzzle brake must be seated to the shoulder of the firearm and timed properly using the shim kits provided.

If there is any gap DO NOT fire the host with the silencer attached. Poor accuracy and product damage may result if the silencer is not seated against thread shoulder.

Silencers must be free of obstructions such as mud, dirt, etc. DO NOT attempt to shoot through an obstructed silencer.

The silencer is designed to suppress the initial muzzle blast and subsequent projectile de-corking pressure. The silencer doesn't contact or otherwise interact with the bullet, allowing the projectile to travel at its default speed.

A sonic crack may be produced by the projectile as it breaks the sound barrier. This is solely a function of the projectile breaking the sound barrier and is not related to product performance.

To ensure your silencer remains secure while firing, it is of the utmost importance that you frequently verify the silencer is securely tightened onto the barrel. We recommend checking the security of the attachment after 5 discharges of the firearm and every 30 discharges thereafter.

Before removing the silencer from the host firearm, be sure that the firearm is unloaded, and the action is opened so that it is visibly clear of any ammunition. When removing the silencer, use extreme caution as it may be hot to the touch after firing. Use a Devour™ suppressor cover (sold separately) or gloves to avoid burns or other injuries.

Once the silencer is removed from the host firearm, BANISH recommends using a thread protector or other muzzle device to protect the muzzle threads and crown during storage or transport.



The BANISH® Speed K is a 5.56 caliber silencer with clipped-wall baffles and a finned blast chamber that ensures maximum sound reduction while maintaining optimal performance. Featuring controlled flow technology and a vented 4th baffle, this duty suppressor minimizes gas blowback for a better shooting experience.

The design allows for only a 5.8% increase in blowback from unsuppressed shooting, enabling rifles to function smoothly without additional modification.

Designed in partnership with Federal Ammunition and law enforcement professionals, the Speed K was built for those in uniform who demand excellence from their equipment. The Speed K is constructed with 100% Inconel® for durability and lower heat retention. The Speed K Ti is constructed with 100% Titanium for light weight maneuverability.

At 4 inches in length, the Speed K is the perfect choice when maneuverability and speed are vital to a successful mission. The compact design allows for quick and precise movements in tight spaces. Creating a suppressor short in length was a primary focus when designing and building the Speed K, along with minimal blowback and extreme durability.

## SPECS

### SPEED K

**LENGTH:** 4" | **DIAMETER:** 2" | **WEIGHT:** 14.1 oz | **MATERIAL:** INCONEL  
**THREAD PITCH:** 1/2x28 | **CALIBER:** .223/5.56 | **CALIBER RANGE:** .223/5.56  
**COLOR:** Black & Tan | **FINISH:** CERAKOTE | **FULLY AUTO RATED:** YES  
**SOUND REDUCTION:** 20.9 DB | **MOUNT STYLE:** INDUSTRY STANDARD HUB MOUNT  
**LIFETIME WARRANTY:** YES | **SELF-SERVICE:** NO

### SPEED K TI

**LENGTH:** 4" | **DIAMETER:** 2" | **WEIGHT:** 8.6 oz | **MATERIAL:** TITANIUM  
**THREAD PITCH:** 1/2x28 | **CALIBER:** .223/5.56 | **CALIBER RANGE:** .223/5.56  
**COLOR:** Black & Tan | **FINISH:** CERAKOTE | **FULLY AUTO RATED:** NO  
**SOUND REDUCTION:** 20.6 DB | **MOUNT STYLE:** INDUSTRY STANDARD HUB MOUNT  
**LIFETIME WARRANTY:** YES | **SELF-SERVICE:** NO



# INSTALLATION OF MUZZLE DEVICE, HUB & SILENCER

5.56 Sound Data 10.5” Barrel		
	dB Max Muzzle	dB Max Ear
UNSUPPRESSED	168.1	159.5
BANISH Speed K	143.4	138.6
dB Reduction	24.7	20.9
BANISH Speed K TI	142.4	138.1
dB Reduction	25.7	20.9

5.56 Sound Data 14.5” Barrel		
	dB Max Muzzle	dB Max Ear
UNSUPPRESSED	167.1	158.5
BANISH Speed K	142.9	138.2
dB Reduction	24.3	20.4
BANISH Speed K TI	142.0	137.8
dB Reduction	25.2	20.8

5.56 Sound Data 16” Barrel		
	dB Max Muzzle	dB Max Ear
UNSUPPRESSED	166.5	157.2
BANISH Speed K	142.1	137.4
dB Reduction	24.4	19.8
BANISH Speed K TI	141.4	137.1
dB Reduction	25.1	20.1

Caliber	.223 – 5.56
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Popular Cartridges



5.56 NATO / .223 REM



# INSTALLATION OF MUZZLE DEVICE, HUB & SILENCER

Always ensure the firearm is unloaded when attaching or removing an industry-standard hub or a silencer. After confirming that your firearm is unloaded, remove any preceding industry-standard hub and crush washer. Items included will be the actual industry standard mount/muzzle brake and necessary shim kit. You will need to use Rocksett™ (not included).

1. Make sure to clean the threads of your barrel prior to installation of the muzzle device.
2. Attach the new muzzle device onto the barrel all the way by hand without using shims until it shoulders tight to the barrel.
3. Unscrew the muzzle device so that the center point (engraved BANISH) is perpendicular to the plane of the barrel in the 12 o'clock position. The 12 o'clock position will be the final orientation of it with BANISH logo facing directly upward. \*When you back the muzzle device off the shoulder, it will NOT be a full 360 degree rotation.
4. Once you have placed the muzzle device at the 12 o'clock position, unscrew one additional quarter turn to the 9 o'clock position. This will allow for tightening the muzzle device into the correct position.
5. The space between the muzzle device and the shoulder of the barrel located at the rear of the threads will be where the shims will sit. Select the shims with varying thickness that will fit snugly in this space. This will be different on every firearm and may require some slight trial and error. Use as few shims as possible to fill the void is the best practice. Start with the thickest shim and find the best combination that allows for the tightest fit within the space between the muzzle device and barrel shoulder. Save excess shims for later use.
6. Once you have found the combination resulting in the tightest fit, remove the muzzle device completely for the barrel and place that combination of shims over the threads of the barrel to the shoulder. Then screw on the muzzle device to the threads of the barrel by hand. If this process has been completed correctly, the muzzle device should return the BANISH logo returning to the 9 o'clock position.
7. Using a crescent wrench or 3/4" wrench, tighten the muzzle device 1/4 turn to allow for the muzzle device to sit at the 12 o'clock position.
8. Once the practice timing is perfect in the 12 o'clock position, remove the muzzle device completely from the barrel and apply Rocksett. Once applied, repeat steps 6 & 7 to set the muzzle device in place.
9. Install the muzzle device insert HUB mount onto the silencer prior to step 10 (installing the silencer onto the muzzle device).
10. You are ready to install your BANISH Speed K silencer. Line up your BANISH Speed K silencer with your industry standard hub mount and screw on until hand tight.
11. \*\*If using a direct thread HUB mount, screw the HUB mount onto the silencer and use a crescent wrench to ensure it's securely installed. Once completed, thread the silencer (w/ mount) directly onto the threads of the barrel.



# CLEANING

It is recommended that the silencer be cleaned every 50 - 100 rounds fired. The use of solid lead or plated lead bullets is not recommended.

To clean make sure the firearm is unloaded and remove from host firearm.

The BANISH Speed K is not user-serviceable, it is a solid 3D printed construction and the baffles cannot be removed. The only part that can be removed for cleaning is the mount interface.

Soak the entire can in a dish soap solution OR seal the muzzle exit hole and fill the silencer with any cleaning solution and let it sit for 24hrs in both scenarios. Any firearm solvent or sonic wash firearm cleaning solution will work. Ensure not to use solutions that will strip the Cerakote coating from the silencer. Once soaked, take a brass brush, and clean the blast chamber and accuracy baffle. Ensure to remove the mount and thoroughly clean the threads of any debris or buildup. This should be done for both the silencer threads, as well as the mount's internal, and external, threads. And you will need to run a rod down the 4x vent ports in the muzzle cap to push out any debris/carbon that may have built up.

Once clean, allow the silencer to dry. Re-install the mount and you are ready to shoot again. Shoot 10 - 15 rounds through the silencer. The high pressure will shoot out any loose debris and buildup that was loosened during cleaning.





# BANISH

## LIFETIME WARRANTY

We provide a lifetime warranty against all manufacturing defects and damages caused by the normal use of our products. We will repair or replace free of charge any suppressor manufactured by, or at the direction of, BANISH Suppressors. The product is sold "as is" with no further implied contractual rights or warranties beyond those expressly stated herein.

The lifetime warranty does not apply to certain conditions or acts. It is at the sole discretion and determination of BANISH Suppressors if a defect or condition is covered by this warranty. Conditions not covered include, but are not limited to: modifications, abuse, neglect, use of defective ammunition, use of improperly sized ammunition, and criminal conduct. BANISH Suppressors assumes no liability for damages or bodily injury caused by such acts or omissions as previously described. Abuse and neglect are defined as usage outside of the reasonable scope for which the product is intended, thus contributing to the accelerated and unreasonable premature wear of the suppressor itself.

If a repair is required, the owner must contact our Customer Service Department. Our customer service representative will arrange for return of the suppressor at manufacturer's shipping expense. PLEASE DO NOT SHIP THE SUPPRESSOR FOR REPAIR WITHOUT FIRST CONTACTING CUSTOMER SERVICE AND DO NOT SHIP IN ANY EVENT WITHOUT A COPY OF THE APPROVED BATFE FORM.

When you ship the suppressor back to the manufacturer, please include a detailed statement concerning the type of defect or malfunction encountered, describe the ammunition used and type of host weapon the product was used on or attached to.

If for any reason your suppressor is not eligible for repair or replacement, you may purchase a replacement suppressor for 50% off the MSRP for a same or similar suppressor.

Please contact our Customer Service Department at 888-781-8778 for further details and requirements.

### RETURN SHIPPING

The cost of shipping for any items returned to Silencer Central is the responsibility of the customer, with the exception of warranty claim returns. Return shipping to Silencer Central for warranty claims and/or repairs are covered by Silencer Central as long as Customer Service is contacted in advance and a warranty claim form is completed by the customer.