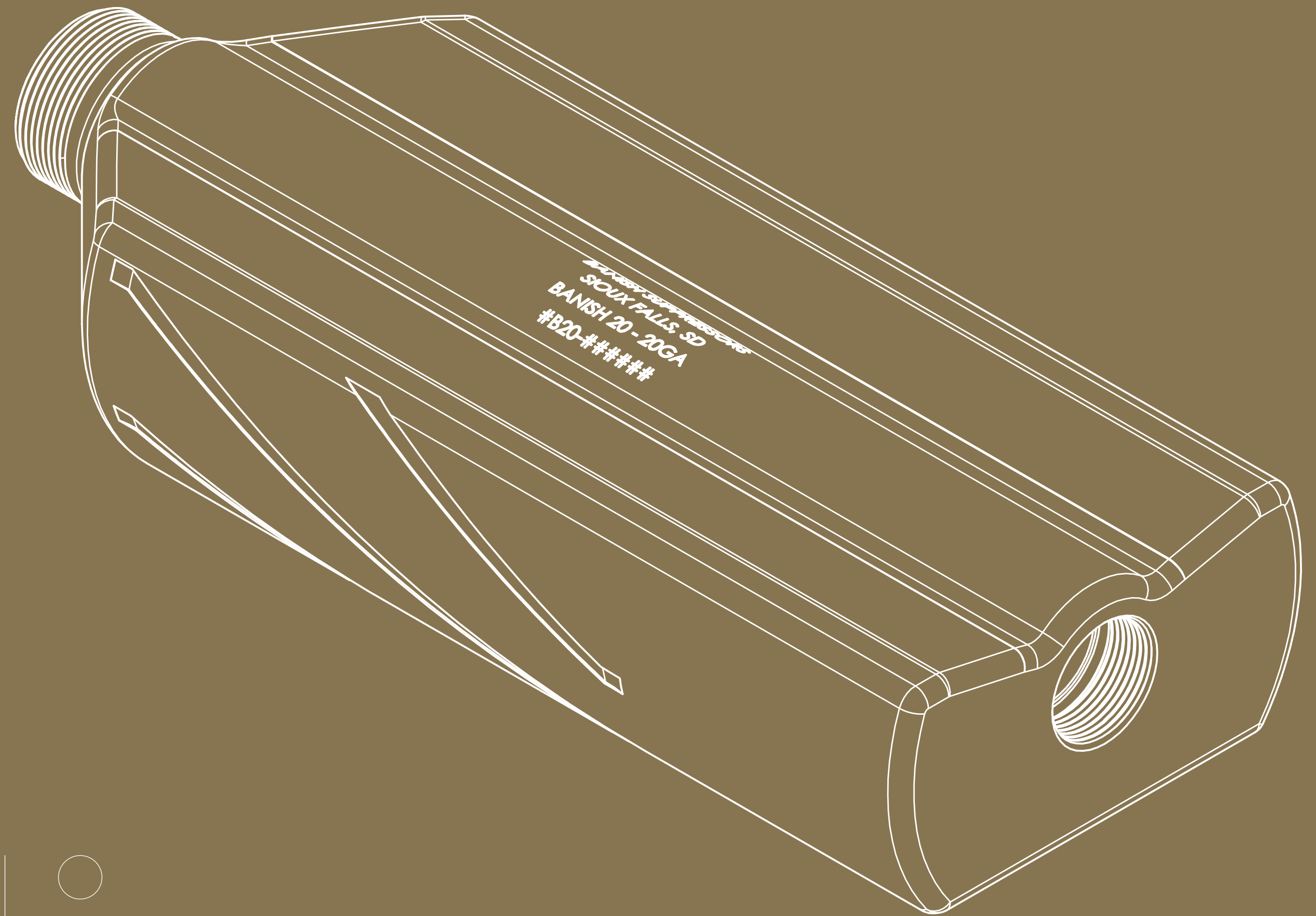




BANISH 20

PRODUCT MANUAL



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877.904.5292

WARNING

To provide for your safety and the effective use of this suppressor, it is important that the owner and any user of the suppressor read this entire manual and strictly follow the warnings and instructions within. This suppressor should be used only by those who are well-versed in the safe operation of firearms.

Failure to follow installation and maintenance instructions in this manual may result in serious personal injury and damage to the firearm.

Suppressed firearms make less noise than unsuppressed firearms and it is easy to forget that they are still capable of causing bodily injury and property damage. Remember, a suppressed firearm should be treated with the same safety and caution as an unsuppressed firearm. Before installing the suppressor, be sure that the firearm is unloaded and the action is opened and visibly clear of any ammunition. If you are at all unsure as to the proper procedures to ensure that your firearm is unloaded, please consult your firearm user's manual/instructions and/or contact a properly licensed dealer or the manufacturer of your firearm.

Firearm suppressors are user-attached firearm muzzle devices, and as such are subject to improper attachment

issues unless the procedures outlined in this manual are followed precisely.

Check the fit between your barrel and suppressor before firing! The thread mount must be fully seated on the barrel. For direct thread suppressors, there should be no visible gap between the barrel shoulder and the face of the suppressor mount. If a crush washer is used with an existing muzzle brake, it must be removed prior to suppressor mounting.

For quick detach suppressors, the muzzle brake must be seated to the shoulder of the firearm and timed properly using the shim kits provided.

If there is any gap DO NOT fire the host with the suppressor attached. Poor accuracy and product damage may result if the suppressor is not seated against thread shoulder.

Suppressors must be free of obstructions such as mud, dirt, etc. DO NOT attempt to shoot through an obstructed suppressor.

The suppressor is designed to suppress the initial muzzle blast and subsequent projectile de-corking pressure. The

suppressor doesn't contact or otherwise interact with the bullet, allowing the projectile to travel at its default speed. A sonic crack may be produced by the projectile as it breaks the sound barrier. This is solely a function of the projectile breaking the sound barrier and is not related to product performance.

To ensure your suppressor remains secure while firing, it is of the utmost importance that you frequently verify the suppressor is securely tightened onto the barrel. We recommend checking the security of the attachment after 5 discharges of the firearm and every 30 discharges thereafter.

Before removing the suppressor from the host firearm, be sure that the firearm is unloaded, and the action is opened so that it is visibly clear of any ammunition. When removing the suppressor, use extreme caution as it may be hot to the touch after firing. Use a suppressor cover (sold separately) or gloves to avoid burns or other injuries.

Once the suppressor is removed from the host firearm, BANISH recommends using a thread protector or other muzzle device to protect the muzzle threads and crown during storage or transport.

SPECS

Shotguns are among the most versatile and popular firearms — they can also be some of the loudest. Developing a functional shotgun suppressor, one that's ready for range and field, is no mean feat. But, when your engineers are dedicated hunters, based in the heart of pheasant country and migratory flyways, form and function come together to deliver incredible performance.

Wingshooters and sub-gauge specialist will flock to the BANISH 20, one of the first shotgun suppressors designed for hunters. The 20-gauge titanium suppressor is made using additive manufacturing processes to keep the weight down, just 14.7 ounces, and to incorporate features vital to sporting pursuits.

The BANISH 20's unique design offers an unobstructed sight picture down the barrel, past the bead, and to the target. It comes with three interchangeable choke tubes (IC, M, F) that screw into the muzzle of the suppressor, ensuring proper shot constriction, and additional chokes are optionally available to further tune your pattern. Finally, the mounting system is simple, secure, and specific to your preferred shotgun model, and additional mounts, sold separately, make it easy to swap the suppressor between shotguns.

- Compatible with all 20 gauge shotshell ammo from #8 shot through #2 shot, BB, BBB, 00 buck and slugs.*
- Compatible with lead, steel*, bismuth and tungsten* shot
- 100% additive manufactured titanium construction
- Includes Improved Cylinder, Modified and Full chokes
 - Cylinder, Improved Modified and Extra Full chokes sold separately
- Shotgun-specific mounting options available for:
 - Benelli Crio Plus
 - Benelli Mobil
 - Beretta Optima HP
 - Browning Invector Plus
 - Browning Invector DS
 - Remington 870
 - Additional options to come
- Black and FDE Cerakote options
- Lifetime warranty protects against all manufacturing defects and damages caused by normal use

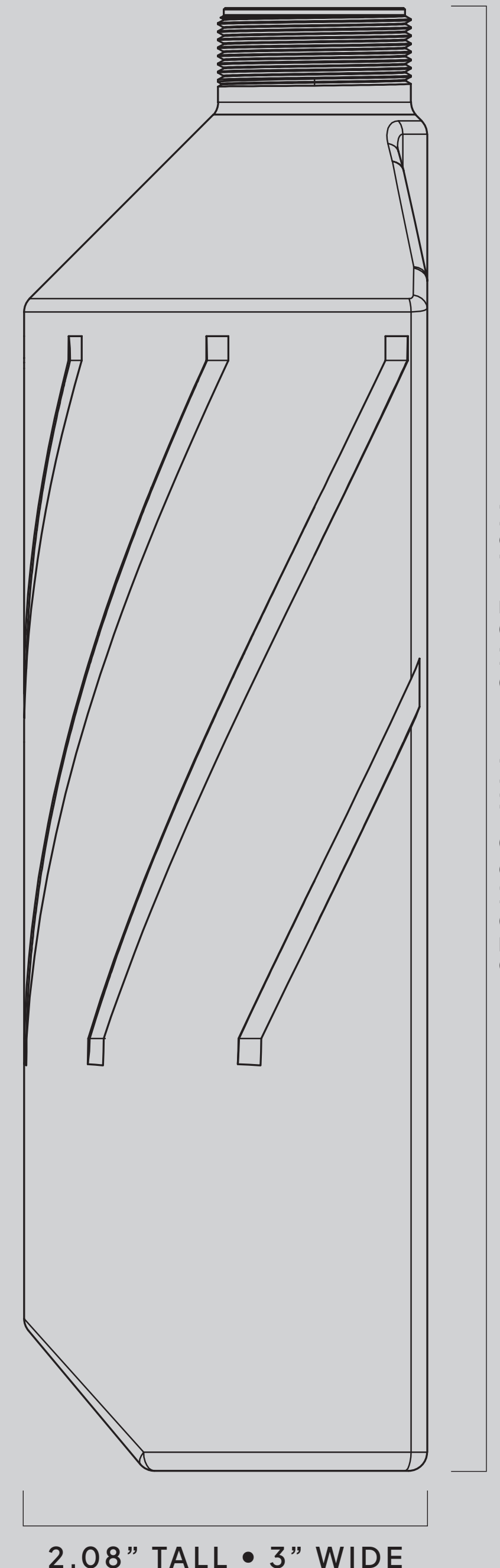
SHOT TYPES

#8 SHOT



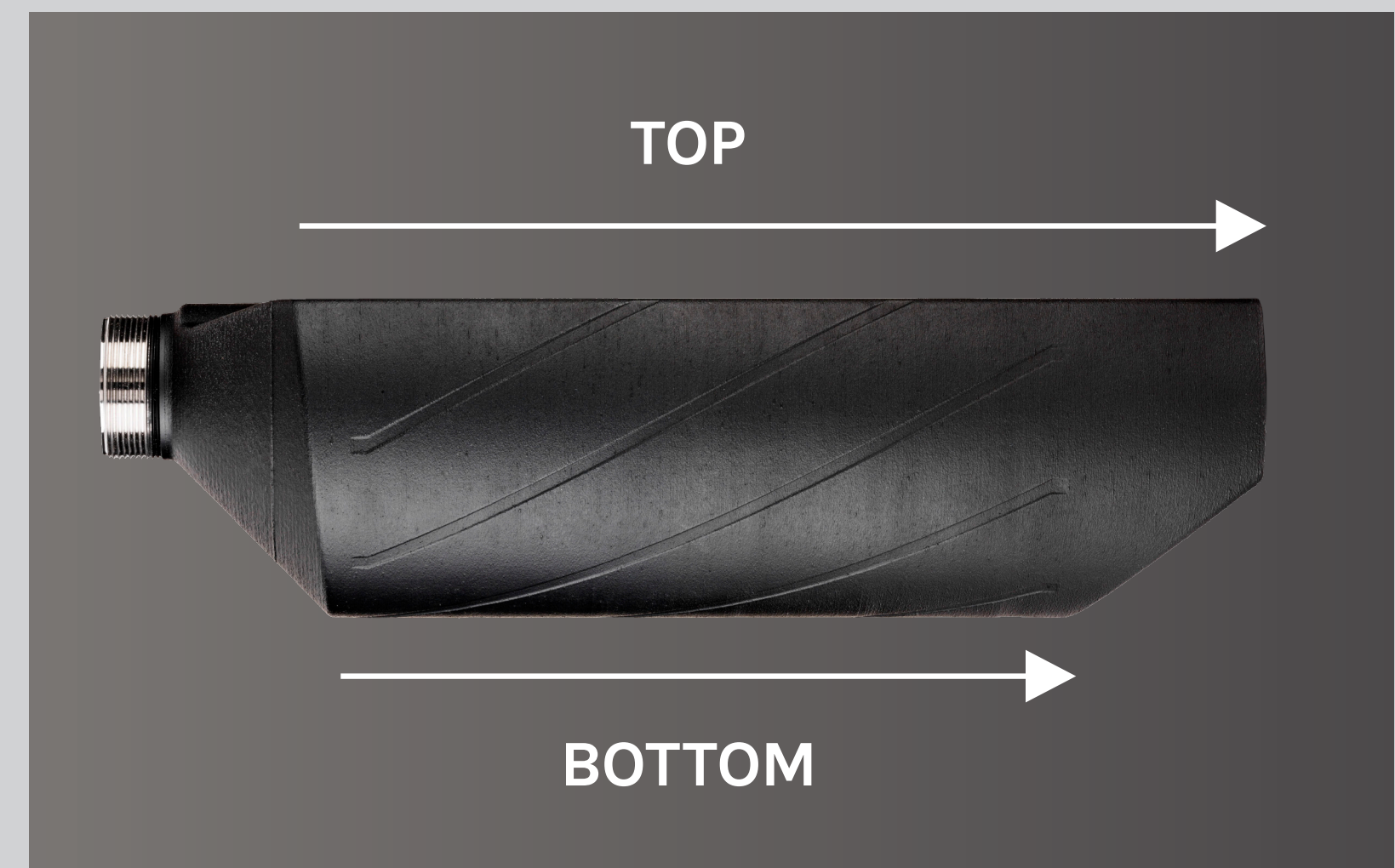
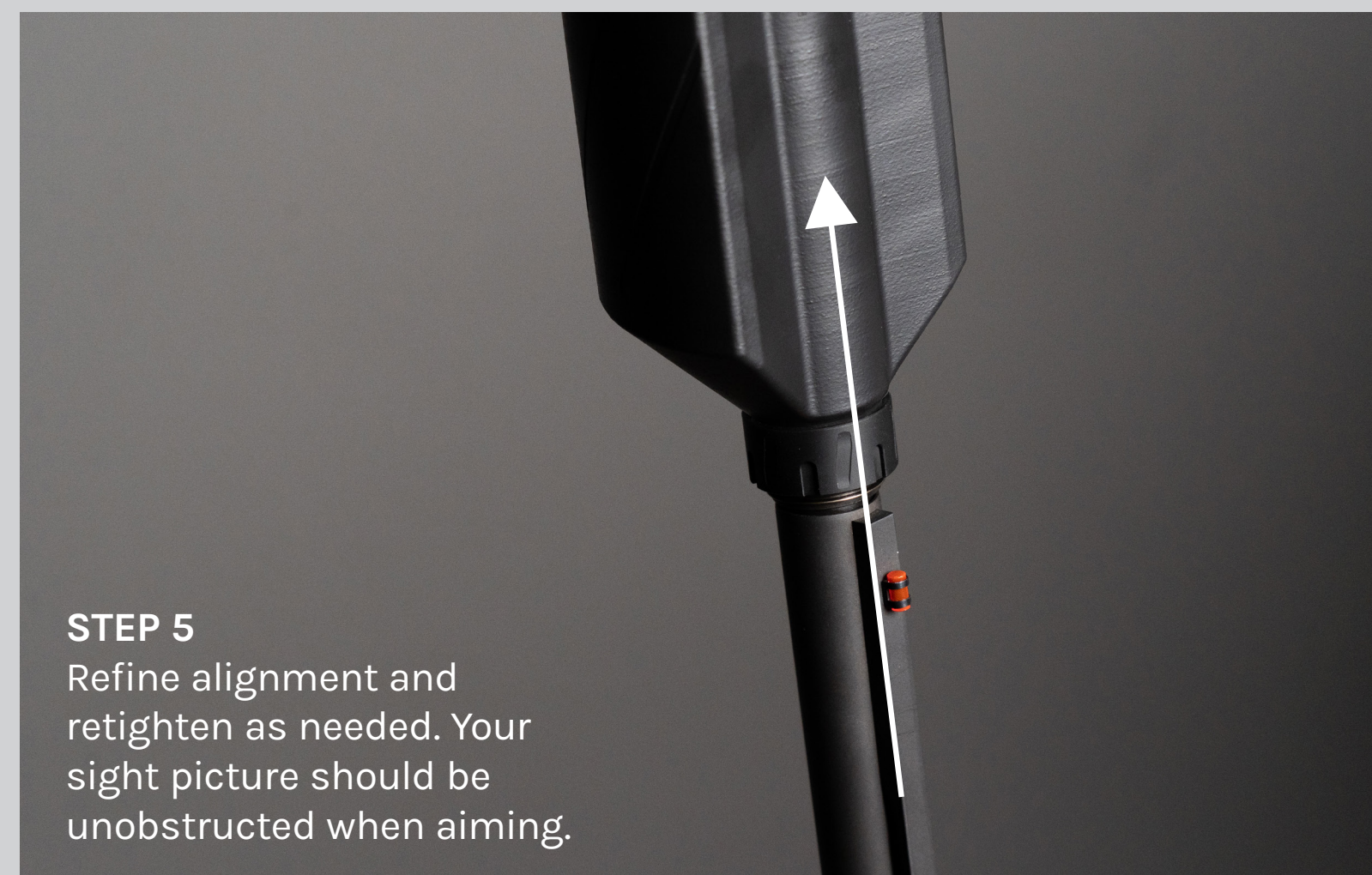
SLUGS

- *Non-compatible ammunition
- Shotgun shells with non-typical wad types
 - Slugs without wads / rifled slugs
 - No steel or tungsten shot when using full chokes



MOUNTING THE SUPPRESSOR

ENSURE FIREARM IS SAFE AND UNLOADED BEFORE PROCEEDING TO INSTALLATION STEPS



INSTALLATION OF CHOKE TUBES

ENSURE FIREARM IS SAFE AND UNLOADED BEFORE PROCEEDING TO INSTALLATION STEPS

STEP 1
Select desired
choke and
insert it into the
muzzle end of
the suppressor.



STEP 2
Use a choke tool
or the supplied
takedown
wrench to
thread the choke
completely into
the suppressor.



CLEANING

It is recommended that the suppressor be cleaned every 50–100 rounds fired.

Before cleaning, ensure the firearm is unloaded and remove the suppressor.

The additive-manufactured BANISH 20 is not designed to be fully disassembled and its baffles cannot be removed. Only the mount interface and chokes can be removed for cleaning.

Mild firearm solvents, sonic wash solutions, and even dish soap can be used to clean the suppressor. Be sure not to use solutions that will strip the Cerakote finish.

To clean, submerge the entire suppressor in cleaning solution. Or, seal the muzzle end of the suppressor and fill its interior with cleaning solution. In both cases, let the suppressor soak for 24 hours. Once soaked, use a brass brush to clean the blast chamber. Remove the mounting adapter and thoroughly clean the threads, removing any debris or buildup. This includes the suppressor's threads, as well as all internal and external mounting threads.

Once clean, allow the suppressor to dry. Re-install the choke mount and reattach to firearm.

During the next range session, fire 10–15 “clearing” rounds through the suppressor. The high pressure will dislodge and evacuate any remaining debris that was loosened during cleaning.

LIFETIME GUARANTEE

For those who demand the best, BANISH Suppressors delivers. We stand behind the quality, craftsmanship, and performance of each suppressor we make—made and assembled in America—with a lifetime guarantee. We will repair or replace your BANISH suppressor if it ever becomes damaged or defective, at no cost to you. If we cannot repair it, we will replace it with a BANISH suppressor of equal value.

BANISH suppressors are sold “as is” with no further implied contractual rights, guarantees, or warranties beyond those expressly stated herein. The lifetime guarantee does not apply to certain conditions or acts. It is at the sole discretion and determination of BANISH Suppressors if a defect or condition is covered by this guarantee. Conditions not covered include, but are not limited to: modifications, loss, theft, abuse, negligence, deliberate damage, use of defective or improperly sized ammunition, criminal conduct, and cosmetic damage that does not hinder the performance of the product. BANISH Suppressors assumes

no liability for damages or bodily injury caused by such acts or omissions as previously described. Abuse and neglect are defined as usage outside of the reasonable scope for which the product is intended, thus contributing to the accelerated and unreasonable premature wear of the suppressor itself.

3D-printed suppressors cannot be repaired.

If a repair is needed, the legal owner should contact BANISH Customer Service at 877-904-5292. We will gather your information and send you a required warranty repair request form and shipping label.

Please do not ship the suppressor for repair without first contacting us.