

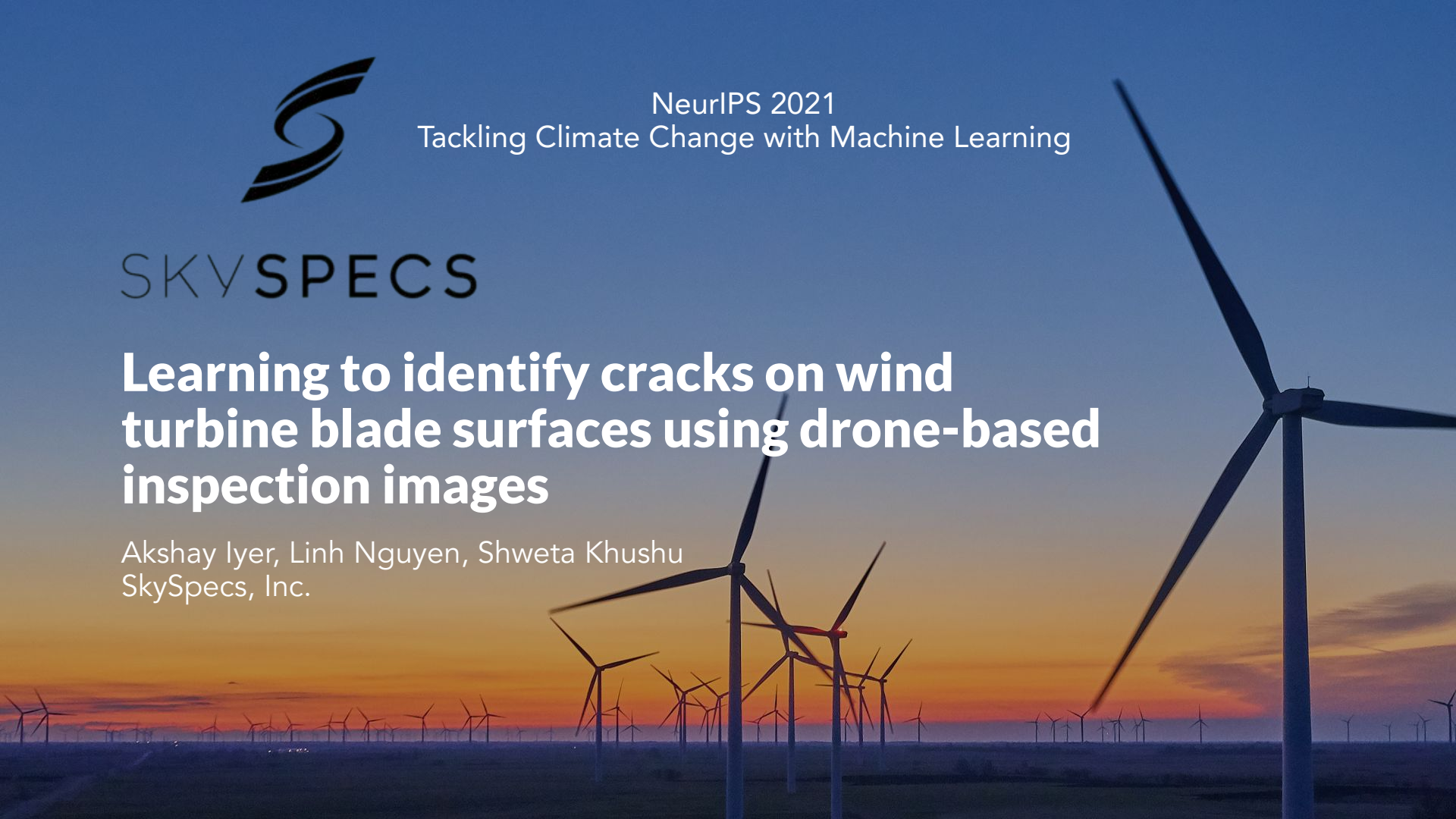


NeurIPS 2021
Tackling Climate Change with Machine Learning

SKYSPECS

Learning to identify cracks on wind turbine blade surfaces using drone-based inspection images

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SkySpecs, Inc.

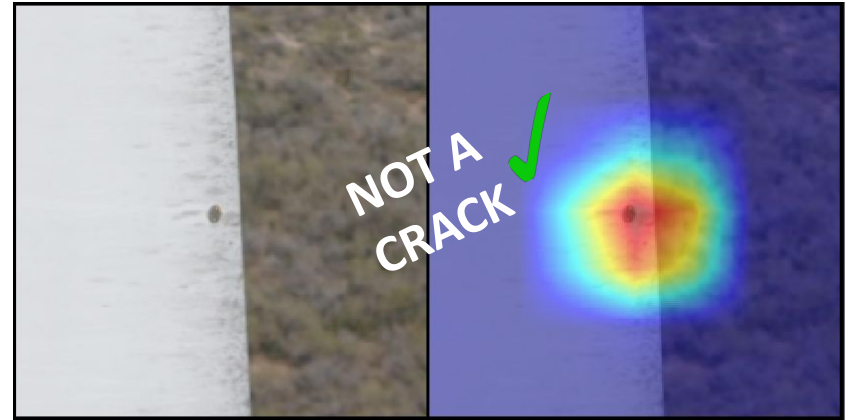
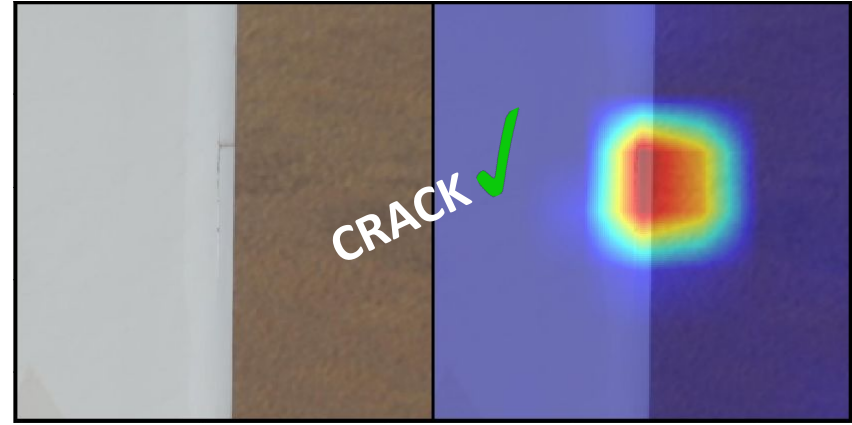


Goal of this work

Make our QC process to detect cracks:

- ❑ More accurate
- ❑ More objective
- ❑ More scalable
- ❑ Less time consuming

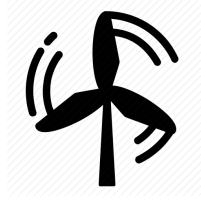
In order to correctly distinguish between
'CRACKS' and 'OTHER DAMAGES'



Motivation



Energy demands



Wind - the hope



O&M costs of damages



Cracks - most severe



Ambiguous appearances



Current manual process

Motivation

CAUSE

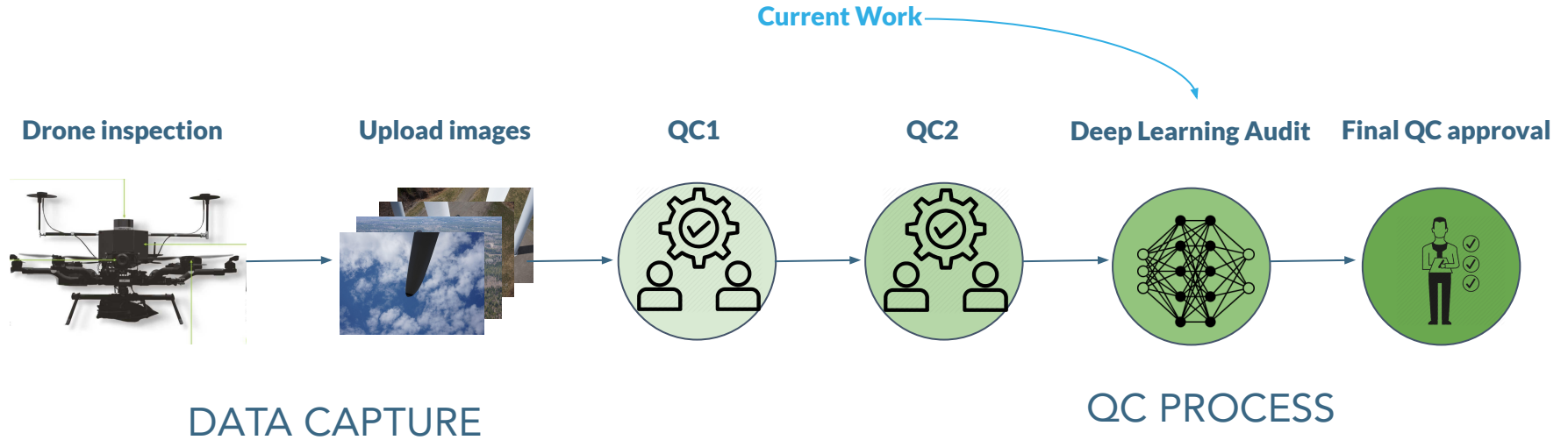
Deep Learning
Model → Accurate crack
detection

OUR WORK

INTENDED EFFECT

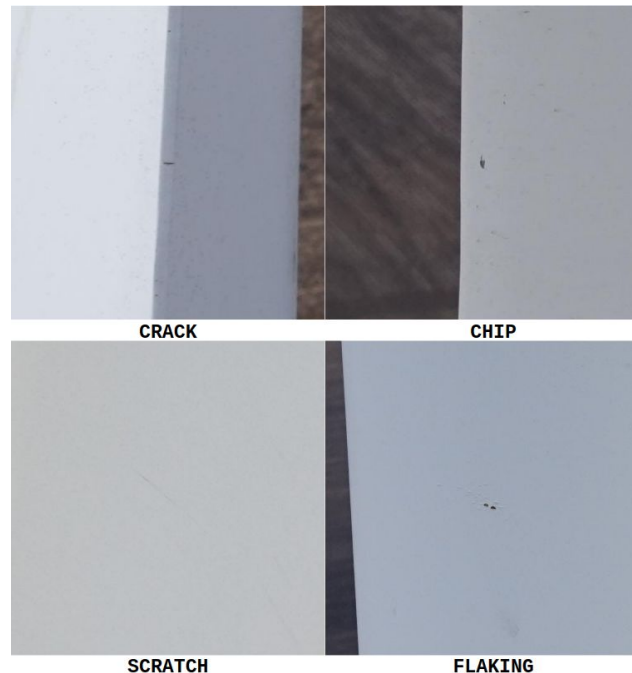
Reduced O&M
costs → Increased wind
energy adoption

Background



Methods - Data

- Chips, flaking, and scratch most confused with cracks
- 71k images chosen from datasets with QC approval
- Target labels: ['Crack', 'Not a Crack']
- Train-val split of 64k-7k images
- Stratified as per target labels
- Geometric and lighting-oriented augmentations



Methods - Network and Training

Network:

- ResNet50 | PyTorch | g4dn.xlarge GPU EC2 instance

Training:

- Adam LR $3e-3$ Betas 0.9, 0.999 | BCEWithLogits Loss

Experiments:

- Custom stratified sampling for higher severity | GradCAM++ | EarlyStopping

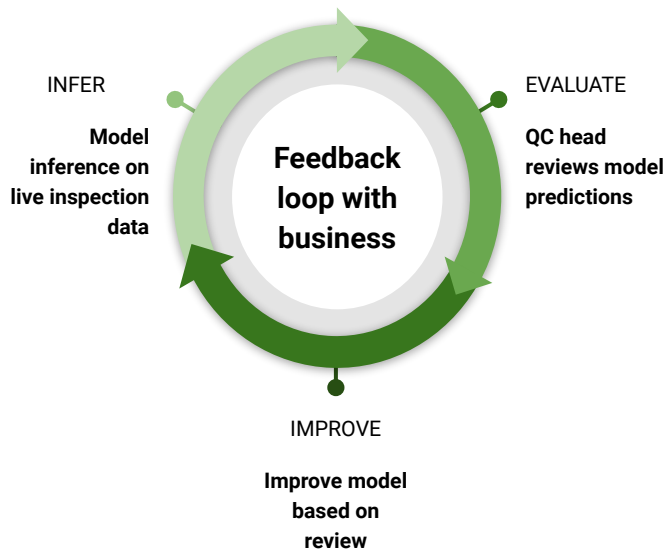
ML Metrics:

- Precision and Recall

Evaluation

1

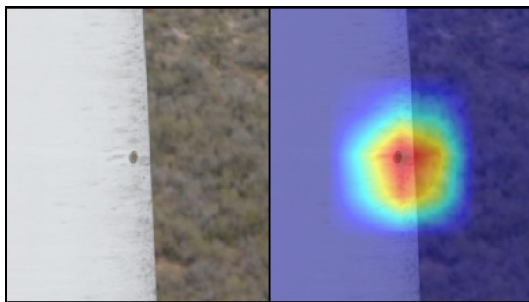
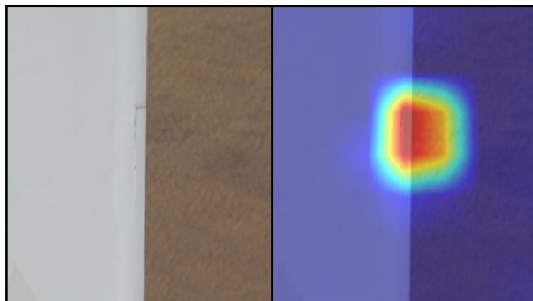
Feedback loop with business:



2

GradCAM++ visualization

Visualize what model is looking at before making its decision to debug and increase trust in model



3

Model Deployment

- Optimize model for deployment
- Serve using Torchserve
- Host on sagemaker endpoint
- Integrate into QC application

Annotations Triage						
Cat. ▾	Status ▾	Blade Side ▾	Inference	Material ▾	Size ▾	
4	P	LE	NOT Crack	Top Coat: Crack	40 cm x 3.7 cm	
4	P	LE	Crack	Top Coat: Crack	89 cm x 40 cm	
4	P	LE	none	Top Coat: Crack	45 cm x 29 cm	

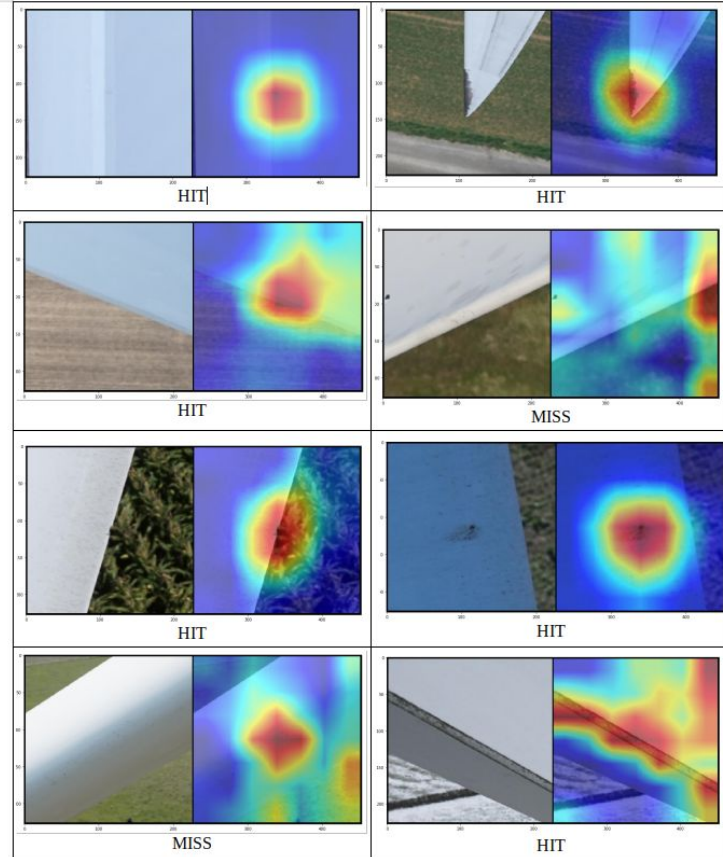
Results and Discussion

Data	Recall	Precision	F1-score
Complete test data	0.96	0.85	0.90
Only higher severity images (before severity sampling)	0.92	0.98	0.95
Only higher severity images (after severity sampling)	0.96	0.98	0.97

- Processed more than a million damages
- Metrics calculated on 46k prod images
- High precision as well as recall
- Very fast inference times of 0.15 secs on a c4.xlarge CPU instance
- Correctly caught 23.2k/ 24.2k cracks
- And caught **several** cracks which even experts missed
- Stratified severity sampling resulted in statistically significant improvements

Results and Discussion

GradCAM++ visualization



Damage propagation



Conclusion

In this work, we started with the goal of making our QC process to detect cracks:

- ✓ More accurate - caught 23.2k out of 24.2 cracks
- ✓ More objective - predictions independent of analyst
- ✓ More scalable - modular API based AWS architecture
- ✓ Less time consuming - inference of 0.15 seconds on a CPU

Thus, we create one of the first large-scale damage classifiers which is integrated into a commercial product already realizing real-world impact having made predictions for more than a million damages already

Next steps involve iteratively improving model performance and add granular crack sub-types in consultation with the business

We're here to make renewables the most efficient energy source in the world

Blade Inspections

Fully automated robotic inspections

Data turnaround time

15 minutes downtime
(for a 100m rotor)

89,000+ inspections strong

Safe, precise, high quality images



View, annotate & track fleet data in one place

Prioritize repairs & inspections

Create, manage & track work orders

Consolidate historic inspection data from any vendor

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Blade Engineering Expertise

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A large white wind turbine dominates the right side of the frame, its blades extending towards the top left. A small black drone with four rotors is captured in flight in the upper left quadrant, positioned between the turbine's blades. The background consists of a vast, flat green landscape under a blue sky with scattered white clouds. The overall scene suggests a professional aerial photography or inspection service.

Thank You

 SKYSPECS