

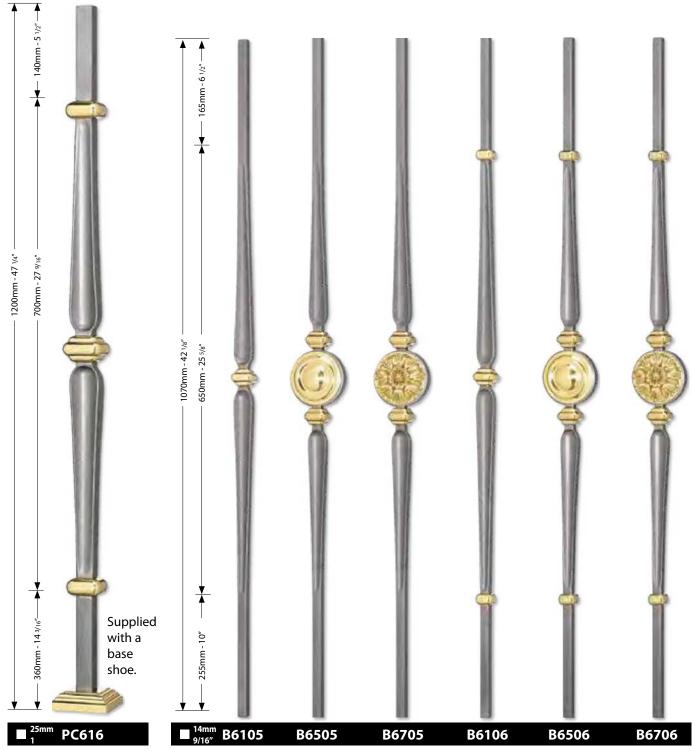
AISALES@ARCHIRONDESIGN.COM ARCHIRONDESIGN.COM/LUXURYRAILINGS

## CLASSIC SERIES FROM grande forge

Born in the hearth of the forge, the "CLASSIC" series blends the nobility of **solid brass** with the rigor of forged steel. Balustrading and security doors built with these elegantly proportioned balusters have an intrinsic beauty that is timeless and compatible with both contemporary and traditional interior decors. All brass parts are highly polished and protected by a special lacquer. For indoor use only. **NOTE:** Steel is unfinished. Available painted upon request.







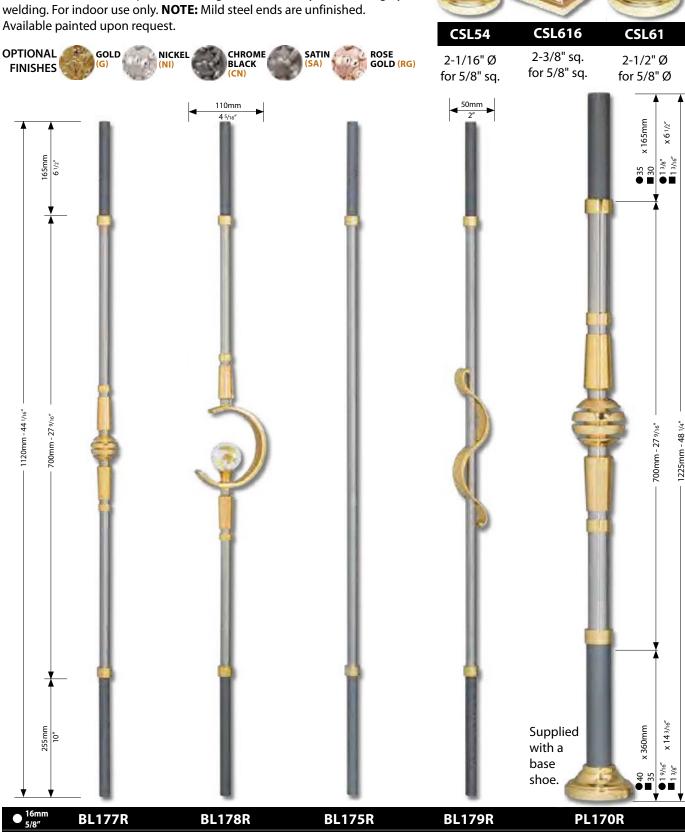
## CLASSIC SERIES FROM grande forge

Discover the new version of the famous Classic range. The central parts are supplied in polished and lacquered **Stainless Steel**. The body of the baluster comes in raw steel or painted matte black.



## MODERN SERIES FROM grande forge

The bodies of these balusters and posts are made of stainless steel satin finish and polished and lacquered solid brass. They are mounted with *ROUND (R)* or *SQUARE (K)* steel endpieces, allowing for the assembly of the railing by welding. For indoor use only. **NOTE:** Mild steel ends are unfinished. Available painted upon request.



ALL DIMENSIONS ARE APPROXIMATE

**BL175K** 



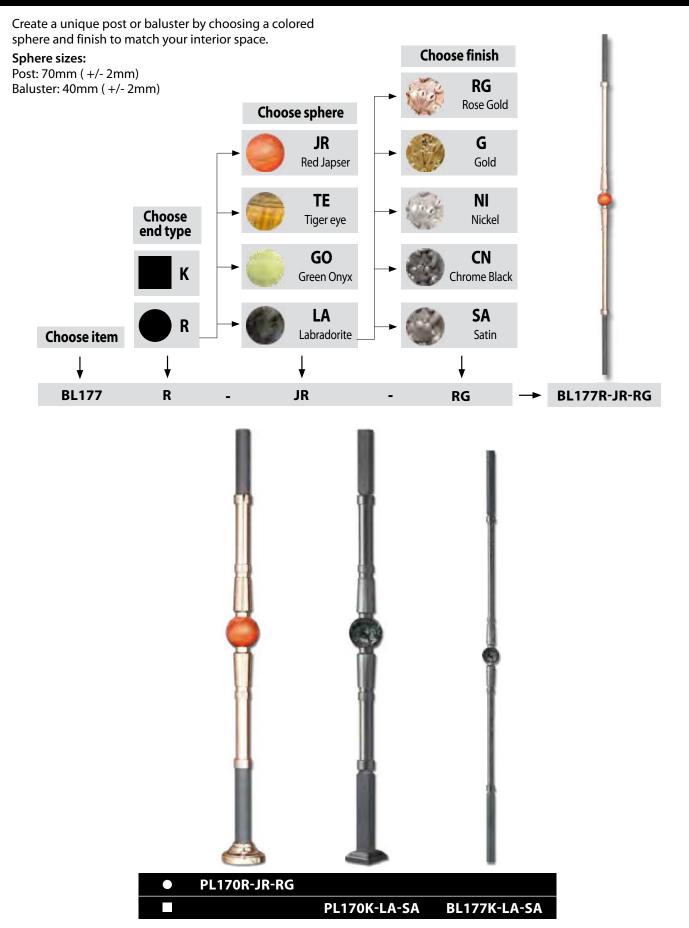
**BL178K** 

**BL177K** 

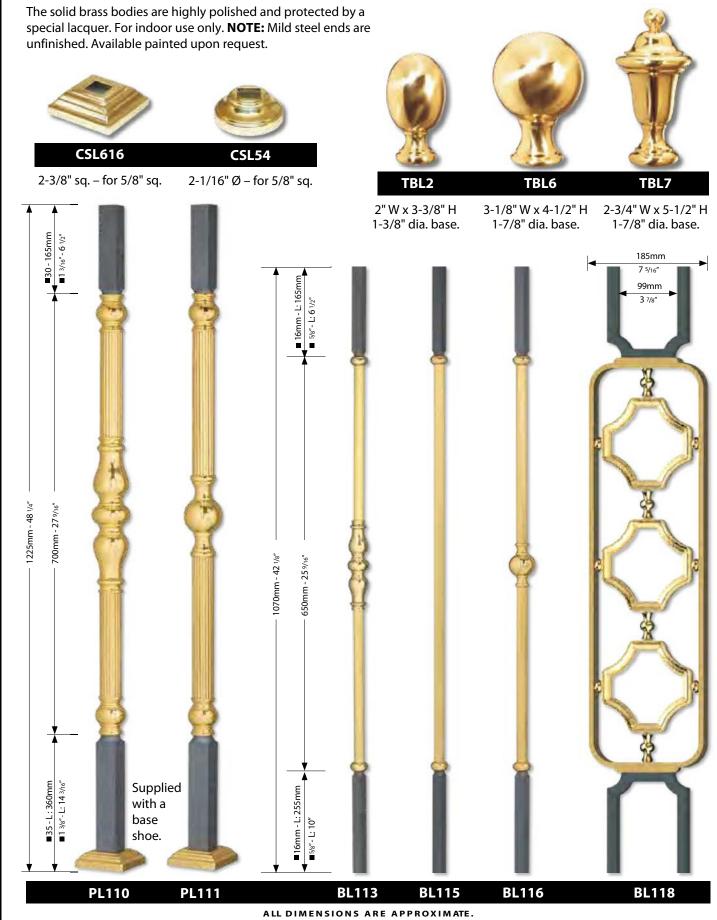
**BL179K** 

**PL170K** 

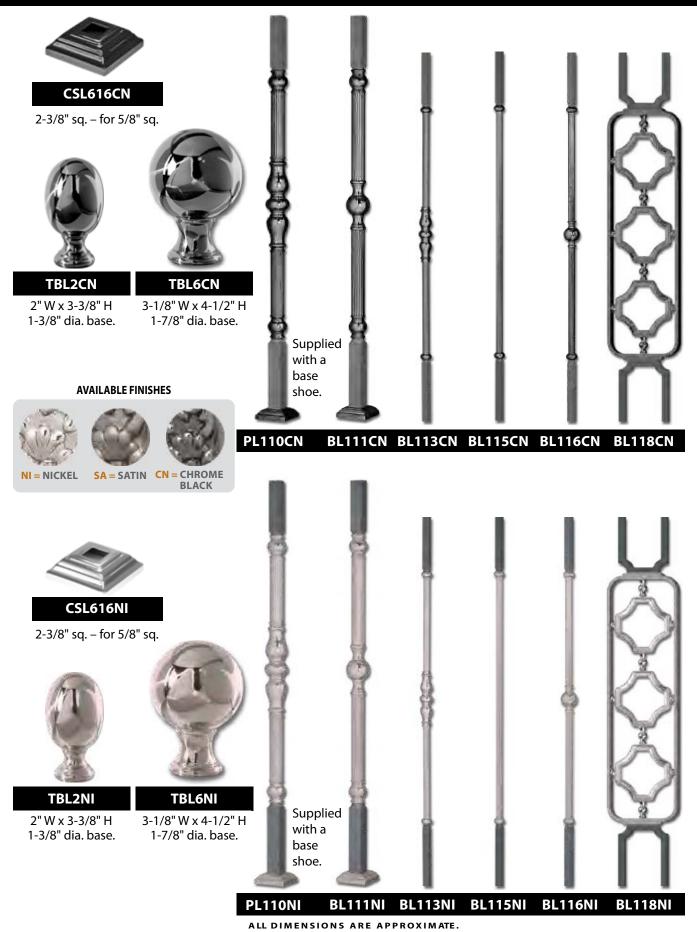
## MODERN SERIES FROM grande forge



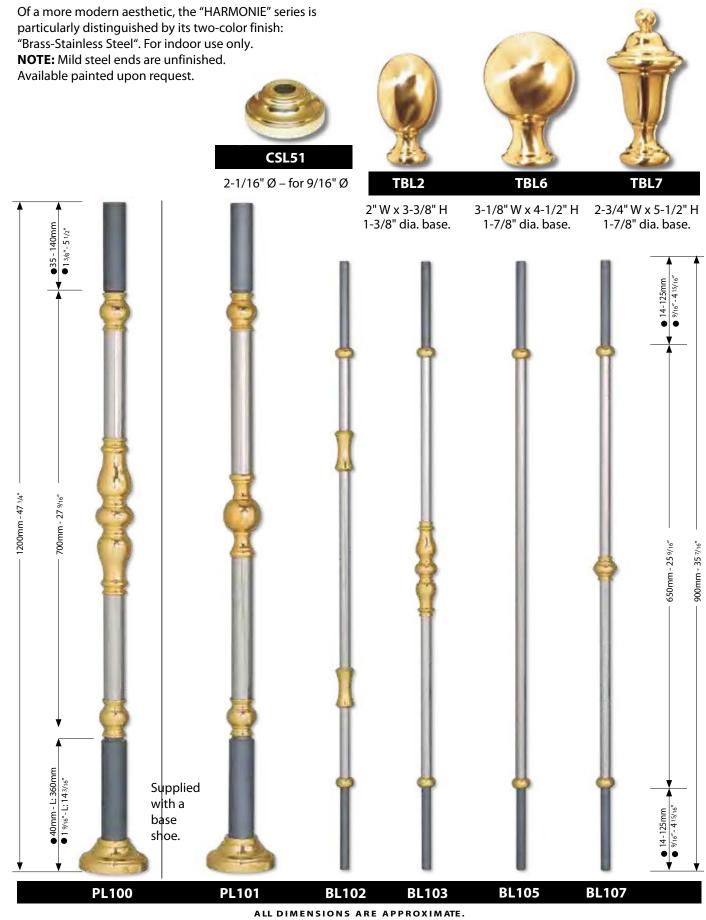
## COMTESSE SERIES FROM grande forge



## COMTESSE SERIES FROM grande forge



## HARMONIE SERIES FROM grande forge



# HARMONIE SERIES FROM grande forge



CSL51NI

2-1/16" sq. – for 9/16" dia.



TBL2NI

2" W x 3-3/8" H 1-3/8" dia. base.





TBL6NI

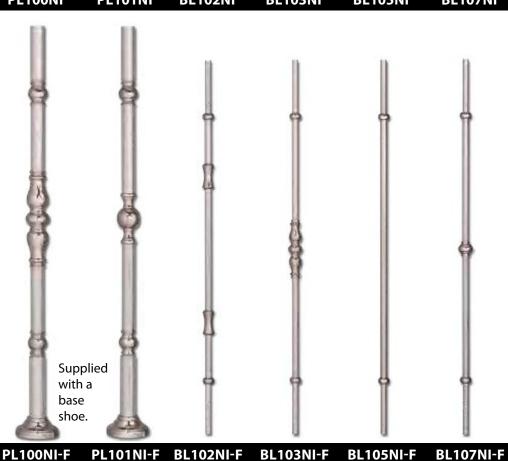
3-1/8" W x 4-1/2" H 1-7/8" dia. base.



TBL7NI

2-3/4" W x 5-1/2" H 1-7/8" dia. base.

**FULL NICKEL FINISH** 



PL100NI-F BL102NI-F BL103NI-F BL105NI-F PL101NI-F

■30 x 165mm

700mm - 27 9/16"

## SQUARE SERIES FROM grande forge

The body of these patterned posts and balusters is in Stainless Steel. A PVD\* Coating of brass, rose or gilded finish can be applied. The "NI" is a highly polished finish on the stainless steel bar and does not have a PVD coating applied. The mild steel ends are not finished. For indoor or outdoor applications.

\*PVD vacuum plating is a highly durable coating that resists tarnish, corrosion, and scratching.



ALL DIMENSIONS ARE APPROXIMATE.

**BL127L** 

16 mm 5/8"



PL122L

Supplied with a base shoe.

PL122NI

**BL122L** 

BL122NI

BL127NI

■30 x 255mm

## SQUARE SERIES FROM grande forge

Highly polished The body of these balusters is in Stainless Steel. PVD Coatings available Nickel Finish A PVD\* Coating of brass, rose or gilded finish can be applied. The "NI" is a highly polished finish on the stainless steel bar and does not have a PVD coating applied. The mild steel ends are not finished. For indoor or outdoor applications. \*PVD vacuum plating is a highly durable coating that resists tarnish, corrosion, and scratching. 185mm 185mm 7 5/16" 7 5/16" 99mm 99mm 3 7/8" 3 7/8" 165mm ■20x8mm ■20x8mm ■ 3/4"x 5/16" ■ 3/4"x 5/16 255mm **BL126L** BL126NI **BL129L** BL129NI **BL120L** BL120NI

■30 x 165mm

## SQUARE SERIES FROM grande forge

The body and ends of these patterned posts and balusters is in Stainless Steel. A PVD\* Coating of brass, rose or gilded finish can be applied. The "NI" is a highly polished finish on the stainless steel bar and does not have a PVD coating applied. For indoor or outdoor applications.

\*PVD vacuum plating is a highly durable coating that resists tarnish, corrosion, and scratching.



ALL DIMENSIONS ARE APPROXIMATE.

255mm

650mm - 25 s/8'

PL122L-F

Supplied

PL122NI-F

with a base shoe.

BL127NI-F

BL122L-F

BL122NI-F

BL127L-F

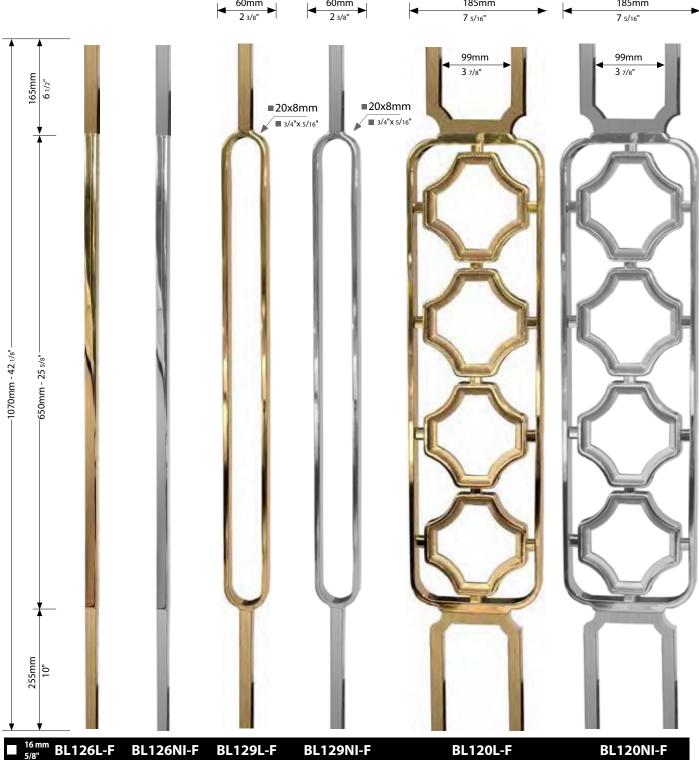
■30 ×255mm

## SQUARE SERIES FROM grande forge

The body and ends of these balusters is in Stainless Steel. A PVD\* Coating of brass, rose or gilded finish can be applied. The "NI" is a highly polished finish on the stainless steel bar and does not have a PVD coating applied. For indoor or outdoor applications.

\*PVD vacuum plating is a highly durable coating that resists tarnish, corrosion, and scratching.





## BLACK DIAMOND SERIES FROM grande forge

Discover the Black Diamond series whose graceful design and gleaming crystals will add a touch of elegance to any interior space. The body of the baluster is raw steel painted matte black.



## BLACK SERIES FROM grande forge

**Ball Tops:** 

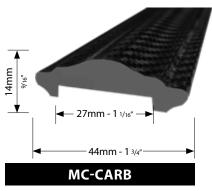


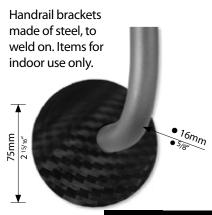
## CARBONE SERIES HANDRAIL FROM grande forge

Experience the beauty of a railing system that incorporates carbon fiber. The Carbone Series will offer a unique and modern appearance to any home or business with it's selection of handrail, posts and balusters.

Easily malleable and suitable for different applications, carbon fiber has become a noble material. Used in the most advanced sectors, such as aeronautics, automotive or sport, carbon fiber has quickly become the unavoidable material of future applications.

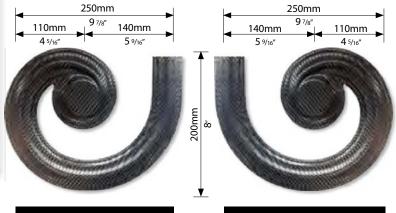
Formed steel handrail with carbon cover. Supplied in 9.84ft (3m) lengths.





SML31CARB

"LATERAL" rail ends, made of cast steel with carbon cover. Supplied with a 20x12 mm (¾" x ½") steel scroll.



**DR245LCARB** 



Rail ends, made of cast steel with carbon cover. Supplied with a



Steel castings coverjoint collar with

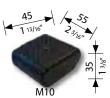
carbon cover.

**RA40CARB** 

20x12 mm (¾" x ½") steel scroll.

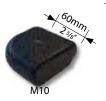


DRC305CARB



Passing base





Base for angle



M10

Carbon 3D textured adhesive film for covering handrails. Width 4-3/4" (120 mm)

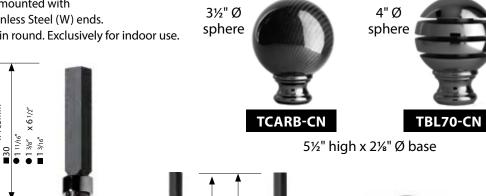
Sold by the meter. To be specified when ordering.





## CARBONE SERIES BLACK CHROME FROM grande forge

Posts and balusters are optionally mounted with steel square (K) or round (R) or Stainless Steel (W) ends. Stainless Steel ends only available in round. Exclusively for indoor use.





165 mm 61/2*	
	● 16 mm
1120mm - 45 %16" ——700mm - 27 %16" ——	■ 16 mm A = 60mm A = 23/8" CSL616-CN ■ 35 mm A = 92mm A = 35/8" CSL835-CN
	<ul> <li>16 mm</li></ul>
255mm 9 7/6"	■ 16 mm A = 60 mm

40 mm 1 5/8"	PCAR10-R-CN	
42.4 mm INOX*	PCAR10-W-CN	PCAR11-W-CN
35 mm 1 3/8"	PCAR10-K-CN	

BCAR10-R-CN	BCAR11-R-CN	16 mm 5/8"	•
BCAR10-W-CN	BCAR11-W-CN	16 mm INOX* 5/8"	
BCAR10-K-CN	BCAR11-K-CN	16 mm 5/8"	

\*INOX - STAINLESS STEEL

#### CARBONE SERIES GOLD-NICKEL-SATIN FROM grande forge

Posts and balusters are optionally mounted with steel square (K) or round (R) or Stainless Steel (W) ends. Stainless Steel ends only available in round. Exclusively for indoor use.

G = Gold NI = Nickel SA = Satin

White, blue, red and custom colors are also available.
Visit our website at archirondesign.com/carbone

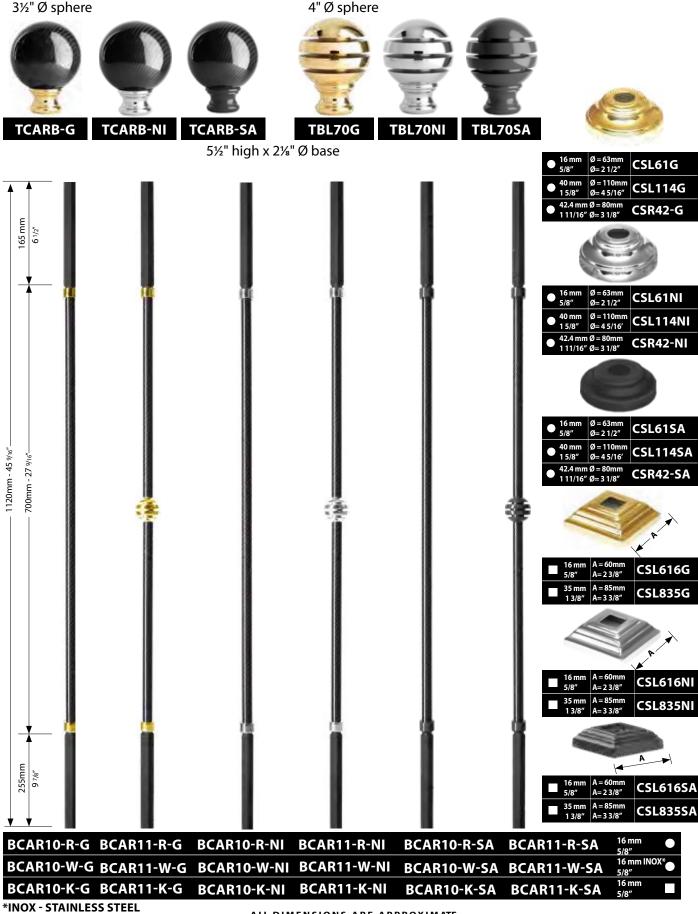




40 mm 1 5/8"				PCAR11-R-NI		
42.4 mm INOX*	PCAR10-W-G	PCAR11-W-G	PCAR10-W-NI	PCAR11-W-NI	PCAR10-W-SA	PCAR11-W-SA
35 mm 1 3/8"				PCAR11-K-NI		

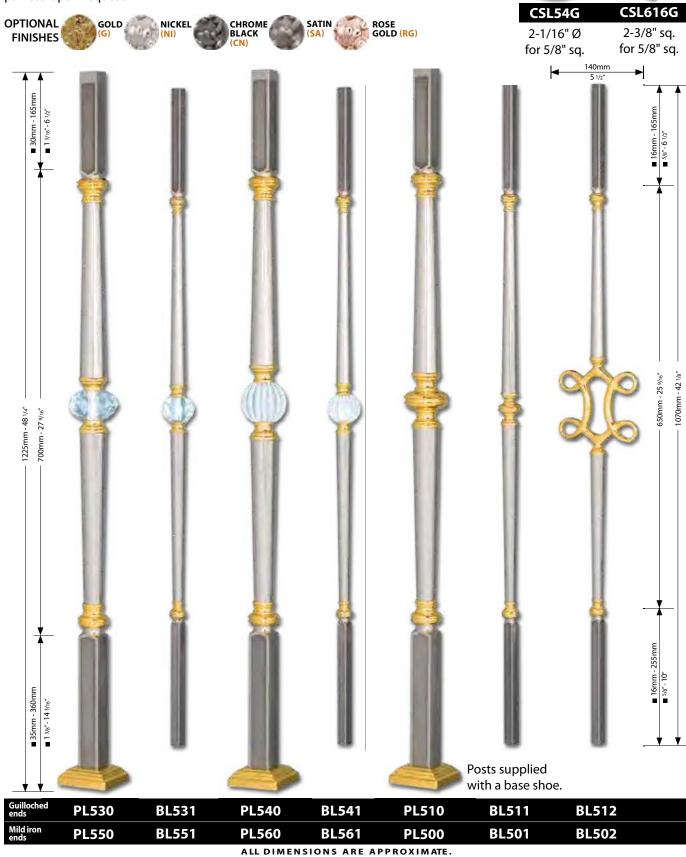
\*INOX - STAINLESS STEEL

#### CARBONE SERIES GOLD-NICKEL-SATIN FROM grande forge

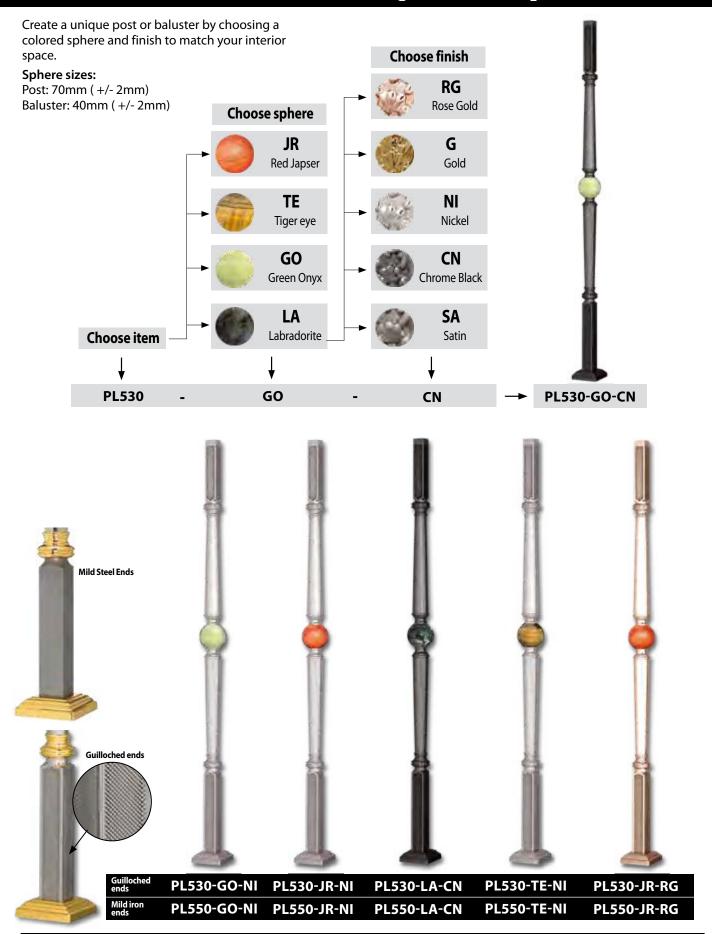


## PARIS SERIES FROM grande forge

These posts and balusters are made of nickel-plated and 24 carat gilded brass. Please specify "guilloched" nickel-plated brass ends <u>or</u> smooth steel ends. Sparkling lead crystals adorn the centers. For indoor use only. **NOTE:** Mild steel ends are unfinished. Available painted upon request.



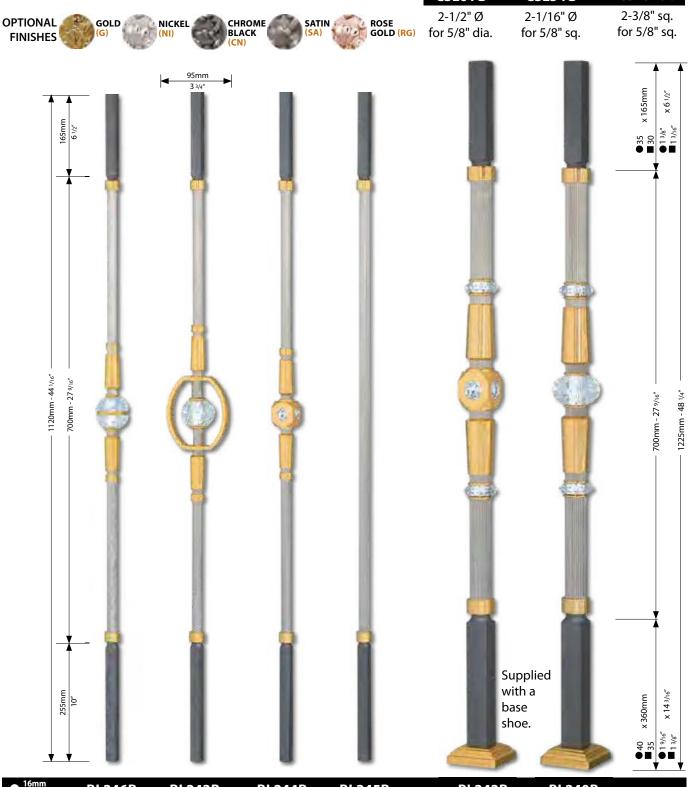
## PARIS SERIES FROM grande forge



## DIAMOND SERIES FROM grande forge

Genuine heirlooms with flashing crystals. The gleaming gold enhances their splendor. They are mounted with ROUND (R) OR SQUARE (K) steel endpieces, weldable. For indoor use only. **NOTE:** Mild steel ends are unfinished. Available painted upon request.

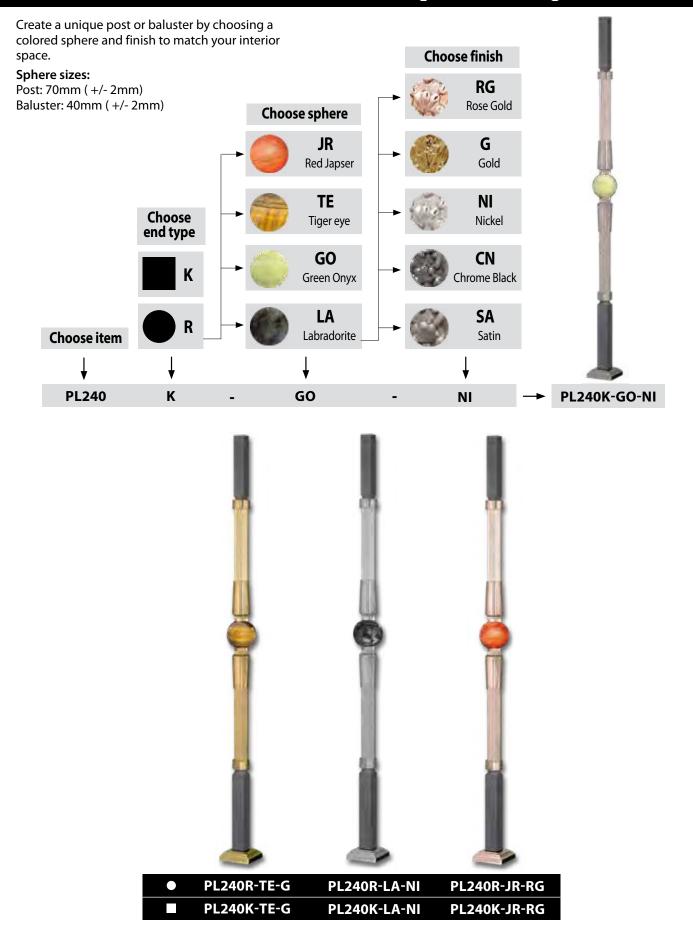




16mm 5/8"	BL246R	BL243R	BL244R	BL245R	PL242R	PL240R	
16mm 5/8"	BL246K	BL243K	BL244K	BL245K	PL242K	PL240K	

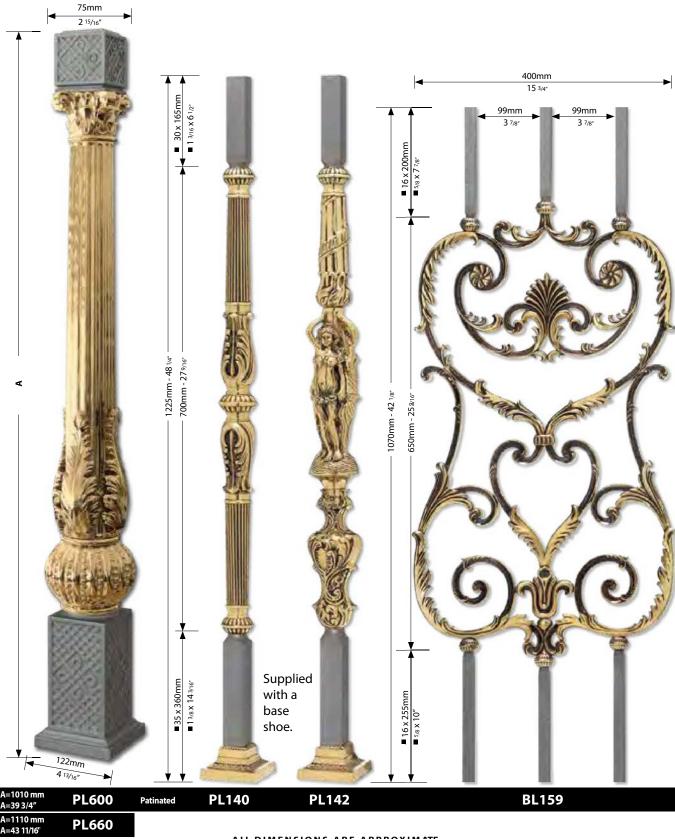


## DIAMOND SERIES FROM grande forge



## ROYAL SERIES FROM grande forge

The "ROYAL" series recreates the luxury and the glamour of the ancient palaces. The end pieces are made of mild steel, allowing for the assembly of the railing by welding. The ends, as well as the rails, should be painted with a satin finish in a color suitable to the room decoration. For indoor use only. **NOTE:** Mild steel ends are unfinished. Available painted upon request.



### ROYAL SERIES FROM grande forge



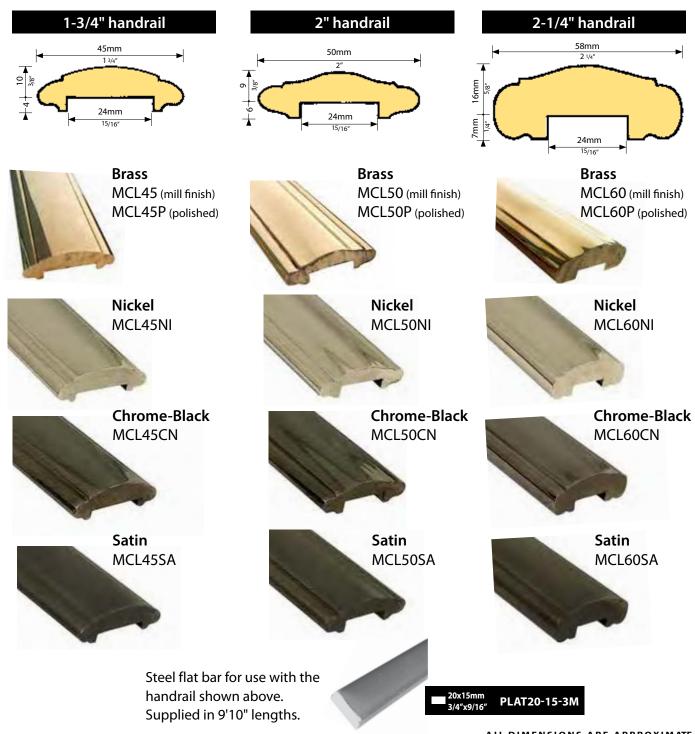
## BRASS HANDRAILS FROM grande forge

Luxury abounds in this handrailing by Grande Forge. Three profiles are available to choose from as seen below.



Special brass handrails (Cu Zn, 40 MnA) and ends. Available rough-laminated or prepolished. "P" (denotes polished finish). Recommended flat bar:  $(3/4" \times 1/2")$ . All handrail is supplied in 9'10" lengths.

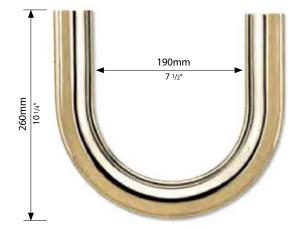
**Note:** G/NI/CN/SA/RG finish recommended for straight runs only. Bending or heating will damage the finish.



## BRASS HANDRAILS FROM grande forge







For MCL45	COL45	COL45P
For MCL50	COL50	COL50P
For MCL60	-	COL60P

For MCL45	CUL45	CUL45P
For MCL50	CUL50	CUL50P
For MCL60	-	CUL60P

"LATERAL" scrolls for MCL45, MCL50 and MCL60 are supplied in solid polished brass. Use with DL51, steel scroll 20x12mm,  $\frac{3}{4}$ " x  $\frac{1}{2}$ ".

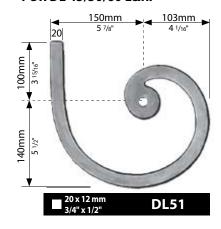




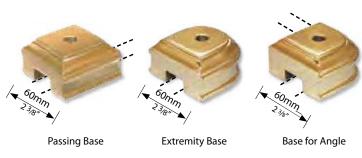
DL45L	For MCL45	DL45R
DL50L	For MCL50	DL50R
DL60L	For MCL60	DL60R

"LATERAL" bottom rail scroll made of a 20 x 12mm ( $\frac{3}{4}$ " x  $\frac{1}{2}$ ") steel bar. Fit for use left or right.

#### FOR DL 45/50/60 L&R.



Brass finial bases, polished and lacquered <u>or</u> 24-carat gold plated: "G". Items for indoor use only.



TSL1 DTSL2 TSL3

Brass volute-end, polished. Recessed to receive a  $20 \times 12 \text{ mm}$  bar  $(\frac{3}{4}\text{" x }\frac{1}{2}\text{"})$ .



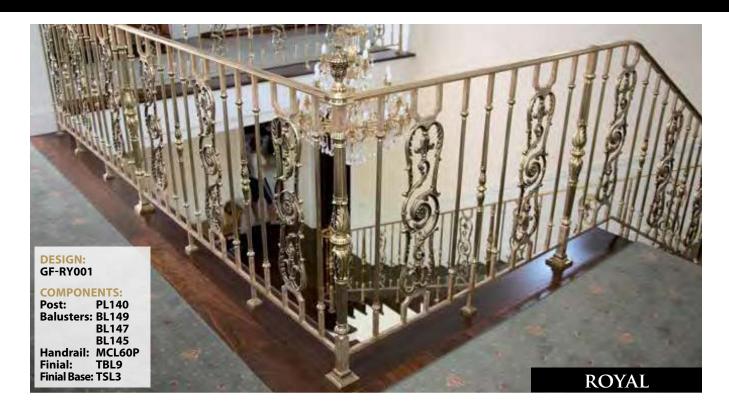
For MCL45	DRL45
For MCL50	DRL50
For MCL60	DRL60

Polished brass coverjoint collar.



For MCL45	RAL45
For MCL50	RAL50
For MCL60	RAL60

#### **DESIGN GALLERY**







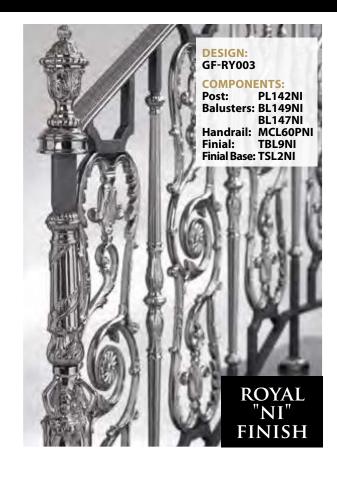




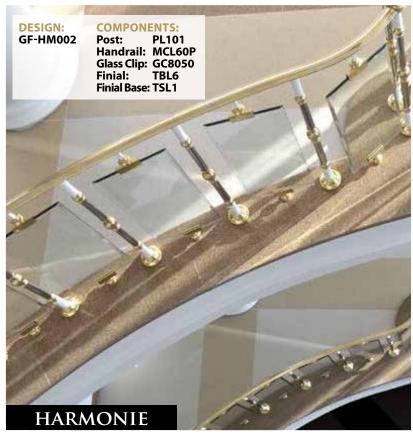


#### **DESIGN GALLERY**

















#### **DESIGN GALLERY**







