Luxury abounds in this handrailing by Grande Forge. Three profiles are available to choose from as seen below. All handrail is solid brass and is also available with Nickel, Chrome-Black or Satin finishes.

Special brass handrails (Cu Zn, 40 MnA) and ends. Available rough-laminated or prepolished. "P" (denotes polished finish). Recommended flat bar: (3/4" x 1/2"). All handrail is supplied in 9.84 ft lengths.
Brass finial bases, polished and lacquered or 24-carat gold plated : "G". Items for indoor use only.

"LATERAL" scrolls for MCL45, MCL50 and MCL60 are supplied in solid polished brass. Use with DL51, steel scroll 20x12mm, ¾” x ½”.

"LATERAL" bottom rail scroll made of a 20 x 12mm (¾” x ½”) steel bar. Fit for use left or right. FOR DL 45/50/60 L&R.

Brass volute-end, polished. Recessed to receive a 20 x 12 mm bar (¾” x ½”).

Polished brass coverjoint collar.
CAST IRON SERIES FROM GRANDE FORGE

Genuine work of art. The original models have been carved by Mr. René DEIBER named "best worker of France". Starting posts and balusters, body in cast iron and the ends in mild steel. This allows for an assembly of the railing by welding. NOT SUITABLE FOR HOT DIP GALVANIZING.

Steel angle bracket. Fix the baluster in place by means of welding or screwing. Supplied with a 10 mm double thread screw.

Post supplied with base shoe.

ALL DIMENSIONS ARE APPROXIMATE.
CAST IRON SERIES FROM GRANDE FORGE

All base shoes supplied zinc plated.

FOB115  FOB915  FOB933  FOB133  FOB515  FOB603  FOB403

FOC16Z  FOC52Z  FOC62Z  FOC403Z

T: 800.784.7444  ✛  T: 908.757.2323  ✛  F: 908.757.3439
AISALES@ARCHIRONDESIGN.COM ✛ ARCHIRONDESIGN.COM

ALL DIMENSIONS ARE APPROXIMATE.
CAST IRON SERIES FROM GRANDE FORGE

DESIGN: GF-CI001
COMPONENTS:
Post: FOP555
Baluster: FOB515
Rosette: FDF11
Finial: FOT13

DESIGN: GF-CI002
COMPONENTS:
Post: FOP555
Baluster: FOB515
Rosette: FDF11
Finial: FOT12

DESIGN: GF-CI003
COMPONENTS:
Post: FOP333
Baluster: FOB133
Baluster Shoe: FOC52Z

DESIGN: GF-CI004
COMPONENTS:
Post: FOP555
Baluster: FOB515
Rosette: FDF11
Baluster Shoe: FOC52Z
### MOZART SERIES FROM GRANDE FORGE

- **DESIGN:** GF-MZ001
- **COMPONENTS:**
  - Post: FOP555
  - Infill Panels: MOG55, MOB45, MOB41
  - Baluster: FOB515
  - Finial: TB200
  - Base Shoe: FOC62Z

- **DESIGN:** GF-MZ002
- **COMPONENTS:**
  - Post: FOP555
  - Infill Panels: MOB45, MOB44, MOD52
  - Baluster: FOB515
  - Finial: TBL53
  - Decorative Leaf: FR111

---

**Contact Information:**

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- **Email:** AISALES@ARCHIRONDESIGN.COM ✛ ARCHIRONDESIGN.COM

**Website:** LUXURY RAILINGS

---

**Design:** GF-MZ001

- Post: FOP555
- Infill Panels: MOG55, MOB45, MOB41
- Baluster: FOB515
- Finial: TB200
- Base Shoe: FOC62Z

---

**Design:** GF-MZ002

- Post: FOP555
- Infill Panels: MOB45, MOB44, MOD52
- Baluster: FOB515
- Finial: TBL53
- Decorative Leaf: FR111
Stylistic composition takes on its full meaning in the Mozart line, elegantly combining the exuberance of leaves and flowers or of a “stylized peacock.” Mozart invites you to recreate the splendor of metalworks in ancient palaces. **AVAILABLE IN A PATINATED FINISH UPON REQUEST.**
MOZART SERIES FROM GRANDE FORGE

Height of MOB45 + MOL25 = Height of MOG55

MOB44
- 14mm x 9/16"
- 16x8mm 5/8"x5/16"

MOB45
- 14x6mm 9/16"x1/4"
- 16x8mm 5/8"x5/16"

MOL25
- 14x6mm 9/16"x1/4"

MOJ25L
- 14x6mm 9/16"x1/4"
- 90mm 3 1/2"

MOJ25R
- 14x6mm 9/16"x1/4"
- 90mm 3 1/2"

MOC24L
- 14x6mm 9/16"x1/4"
- 130mm 5 1/4"

MOC24R
- 14x6mm 9/16"x1/4"
- 130mm 5 1/4"

MOG55
- 14x6mm 9/16"x1/4"
- 545mm 21 7/16"

ALL DIMENSIONS ARE APPROXIMATE.
MOZART SERIES FROM GRANDE FORGE

ALL DIMENSIONS ARE APPROXIMATE.

T: 800.784.7444 ✛ T: 908.757.2323 ✛ F: 908.757.3439
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Discover the Black Diamond series whose graceful design and elegance will appeal to you. The central crystals are made by Swarovski. The body of the baluster is raw steel painted matte black.

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>BDP700 K</td>
<td>L=705mm, Ø54mm, H=135mm</td>
<td>49 1/2” x 6 1/3”</td>
</tr>
<tr>
<td>BDP700 R</td>
<td>L=705mm, Ø54mm, H=135mm</td>
<td>49 1/2” x 6 1/3”</td>
</tr>
<tr>
<td>BDP710 K</td>
<td>L=735mm, Ø63mm, H=140mm</td>
<td>50 ” x 9 1/4”</td>
</tr>
<tr>
<td>BDP710 R</td>
<td>L=735mm, Ø63mm, H=140mm</td>
<td>50 ” x 9 1/4”</td>
</tr>
<tr>
<td>BDB724 K</td>
<td>Ø100mm, H=140mm</td>
<td>4” x 5 1/2”</td>
</tr>
<tr>
<td>BDB724 R</td>
<td>Ø100mm, H=140mm</td>
<td>4” x 5 1/2”</td>
</tr>
<tr>
<td>BDB734 K</td>
<td>Ø54mm, H=140mm</td>
<td>2 1/8” x 5 1/2”</td>
</tr>
<tr>
<td>BDB734 R</td>
<td>Ø54mm, H=140mm</td>
<td>2 1/8” x 5 1/2”</td>
</tr>
<tr>
<td>BDT30</td>
<td>Ø54mm, H=140mm</td>
<td>2 1/8” x 5 1/2”</td>
</tr>
</tbody>
</table>

**ALL DIMENSIONS ARE APPROXIMATE.**
BLACK DIAMOND SERIES FROM GRANDE FORGE

DESIGN: GF-BD001
COMPONENTS:
- Post: BDP700R
- Baluster: BDB724R
- Finial: BDT30

DESIGN: GF-BD003
COMPONENTS:
- Post: BDP700R
- Baluster: BDB724R, BDB734R

Photo courtesy of Capozzi Metalworks
PARIS, the city of lights, the symbol of culture and elegance is the name given to these splendid balusters. Made of nickel-plated and 24 carat gilded brass, they are supplied with “guilloched” nickel-plated brass ends or with smooth steel ends, fully weldable. Please specify. Supreme refinement: In the center a lead crystal cut by Swarovski®. Balusters and posts are for indoor use only. **NOTE:** Mild steel ends are unfinished. Available painted upon request.
AVAILABLE FINISHES

PL530
CHROME BLACK PL530CN
NICKEL PL530NI
SATIN PL530SA

Photo courtesy of Cacciola Iron Works

DESIGN:
GF-PA007
COMPONENTS:
Post: PL550
Balusters: BL501
BL551
Baseshoe: CSL616G

DESIGN:
GF-PA001
COMPONENTS:
Post: PL530
Baluster: BL531
Handrail: MCL60P
Lateral Scroll: DL60R
Finial: TBL30G
Genuine heirlooms with the flashing crystals cut by Swarovski. The gleaming gold enhances their splendor. They are set in resolutely contemporary balusters, but elegant looking and of upper class. They are mounted with ROUND (R) OR SQUARE (K) steel endpieces, weldable. For indoor use only. **NOTE:** Mild steel ends are unfinished. Available painted upon request.

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>CSL616G</td>
<td>2-3/8&quot; sq. – for 5/8&quot; sq.</td>
<td>2-1/16&quot; Ø – for 5/8&quot; sq.</td>
</tr>
<tr>
<td>CSL54G</td>
<td>2-1/16&quot; Ø – for 5/8&quot; sq.</td>
<td></td>
</tr>
</tbody>
</table>

**DIAMOND SERIES FROM GRANDE FORGE**

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>BL246R</td>
<td>16mm 5/8”</td>
<td></td>
</tr>
<tr>
<td>BL243R</td>
<td>16mm 5/8”</td>
<td></td>
</tr>
<tr>
<td>BL244R</td>
<td>16mm 5/8”</td>
<td></td>
</tr>
<tr>
<td>BL245R</td>
<td>16mm 5/8”</td>
<td></td>
</tr>
<tr>
<td>PL242R</td>
<td>16mm 5/8”</td>
<td></td>
</tr>
<tr>
<td>PL240R</td>
<td>16mm 5/8”</td>
<td></td>
</tr>
<tr>
<td>BL246K</td>
<td>16mm 5/8”</td>
<td></td>
</tr>
<tr>
<td>BL243K</td>
<td>16mm 5/8”</td>
<td></td>
</tr>
<tr>
<td>BL244K</td>
<td>16mm 5/8”</td>
<td></td>
</tr>
<tr>
<td>BL245K</td>
<td>16mm 5/8”</td>
<td></td>
</tr>
<tr>
<td>PL242K</td>
<td>16mm 5/8”</td>
<td></td>
</tr>
<tr>
<td>PL240K</td>
<td>16mm 5/8”</td>
<td></td>
</tr>
</tbody>
</table>

**ALL DIMENSIONS ARE APPROXIMATE.**
AVAILABLE FINISHES

**PL242**
- **Chrome**
- **Black**

**PL242CN**
- **NICKEL**

**PL242NI**
- **Satin**

**PL242SA**

**DIAMOND SERIES FROM GRANDE FORGE**

**COMPONENTS:**
- Post: PL242K
- Baluster: BL244K
- Baseshoe: CSL616G
- Handrail: MCL60P
- Finial Base: TSL2
- Finial: TBL30G

**DESIGN:**
- GF-DI003

**COMPONENTS:**
- Post: PL242KSA
- Baluster: BL244KSA
- Finial: TBL30SA
- Finial Base: TSL2SA

**DESIGN:**
- GF-DI002

**component**
- **Diamond**
- **“SA” Finish**
The bodies of these balusters and posts are made of stainless steel satin finish and polished and lacquered solid brass. They are mounted with *ROUND (R)* or *SQUARE (K)* steel endpieces, allowing for the assembly of the railing by welding. For indoor use only. **NOTE:** Mild steel ends are unfinished. Available painted upon request.

### Dimensions

<table>
<thead>
<tr>
<th>Model</th>
<th>Type</th>
<th>Size</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>BL175K</td>
<td>SQUARE</td>
<td>1120mm - 44 1/16&quot;</td>
<td>For 5/8&quot; sq.</td>
</tr>
<tr>
<td>BL175R</td>
<td>ROUND</td>
<td>110mm - 4 1/8&quot;</td>
<td>For 5/8&quot; sq.</td>
</tr>
<tr>
<td>BL177K</td>
<td>SQUARE</td>
<td>1120mm - 44 1/16&quot;</td>
<td>For 5/8&quot; sq.</td>
</tr>
<tr>
<td>BL177R</td>
<td>ROUND</td>
<td>110mm - 4 1/8&quot;</td>
<td>For 5/8&quot; sq.</td>
</tr>
<tr>
<td>BL178K</td>
<td>SQUARE</td>
<td>1120mm - 44 1/16&quot;</td>
<td>For 5/8&quot; sq.</td>
</tr>
<tr>
<td>BL178R</td>
<td>ROUND</td>
<td>110mm - 4 1/8&quot;</td>
<td>For 5/8&quot; sq.</td>
</tr>
<tr>
<td>BL179K</td>
<td>SQUARE</td>
<td>1120mm - 44 1/16&quot;</td>
<td>For 5/8&quot; sq.</td>
</tr>
<tr>
<td>BL179R</td>
<td>ROUND</td>
<td>110mm - 4 1/8&quot;</td>
<td>For 5/8&quot; sq.</td>
</tr>
<tr>
<td>PL170K</td>
<td>SQUARE</td>
<td>700mm - 27 9/16&quot;</td>
<td>For 5/8&quot; sq.</td>
</tr>
<tr>
<td>PL170R</td>
<td>ROUND</td>
<td>700mm - 27 9/16&quot;</td>
<td>For 5/8&quot; sq.</td>
</tr>
</tbody>
</table>

### Additional Details

- **CSL616:** 2-3/8" sq. for 5/8" sq.
- **CSL54:** 2-1/16" Ø for 5/8" sq.
- **CSL61:** 2-1/2" Ø for 5/8" Ø

**NOTE:** All dimensions are approximate.

---

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---

**MODERN SERIES FROM GRANDE FORGE**
MODERN SERIES FROM GRANDE FORGE

AVAILABLE FINISHES

BL178
CHROME
BLACK
BL178CN
NICKEL
BL178NI
SATIN
BL178SA

DESIGN:
GF-MD002

COMPONENTS:
Post: PL170R
Baluster: BL177R
BL175R
BL178R
Handrail: MCL60P
Lateral Scroll: DL60R
Finial: TBL37

DESIGN:
GF-MD003

COMPONENTS:
Posts: PL170K
Balusters: BL175K
Base Collar: CSL616

Photo courtesy of HMH Iron Designs
Of a subtle but distinguished style, the “COMTESSE” series presents elegant balusters full of charm. The solid brass bodies are highly polished and protected by a special lacquer. The upper and lower ends are made of mild steel to facilitate cutting, drill-tapping, or welding. These ends, as well as the upper and lower rails, should be painted with a satin finish, (not gloss), in a color suitable to the room decoration. Balusters and posts are for indoor use only.

**NOTE:** Mild steel ends are unfinished. Available painted upon request.

<table>
<thead>
<tr>
<th>CSL616</th>
<th>CSL54</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-3/8” sq. – for 5/8” sq.</td>
<td>2-1/16” Ø – for 5/8” sq.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CSL648</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-15/16” wide x 1-15/16” deep for 5/8” sq.</td>
</tr>
</tbody>
</table>

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**Dimensions:**

<table>
<thead>
<tr>
<th>Product</th>
<th>Dimension Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>PL110</td>
<td>1225mm - 48 1/4”</td>
</tr>
<tr>
<td>PL111</td>
<td>700mm - 27 9/16”</td>
</tr>
<tr>
<td>BL113</td>
<td>35 - L: 360mm</td>
</tr>
<tr>
<td>BL115</td>
<td>1 3/8&quot; - L: 14 3/16”</td>
</tr>
<tr>
<td>BL116</td>
<td>30 - 165mm</td>
</tr>
<tr>
<td>BL118</td>
<td>16mm - L: 165mm</td>
</tr>
<tr>
<td></td>
<td>5/8&quot; - L: 6 1/2”</td>
</tr>
<tr>
<td></td>
<td>16mm - L: 255mm</td>
</tr>
<tr>
<td></td>
<td>5/8&quot; - L: 10”</td>
</tr>
<tr>
<td>CSL54</td>
<td>185mm - 7 3/8”</td>
</tr>
<tr>
<td></td>
<td>99mm - 3 3/8”</td>
</tr>
<tr>
<td>CSL616</td>
<td>90 - 165mm</td>
</tr>
<tr>
<td></td>
<td>1 3/4&quot; - 6 1/2”</td>
</tr>
<tr>
<td></td>
<td>1225mm - 48 1/4”</td>
</tr>
<tr>
<td></td>
<td>700mm - 27 9/16”</td>
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<td>1 3/8&quot; - L: 14 3/16”</td>
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</tr>
<tr>
<td></td>
<td>16mm - L: 255mm</td>
</tr>
<tr>
<td></td>
<td>5/8&quot; - L: 10”</td>
</tr>
</tbody>
</table>

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**COMTESSE SERIES FROM GRANDE FORGE**

---
COMTESSE SERIES FROM GRANDE FORGE

AVAILABLE FINISHES

BL113

CHROME BL113CN

NICKEL BL113NI

SATIN BL113SA

DESIGN: GF-CM002

COMPONENTS:
Post: PL111
Baluster: BL116
Finial: TBL6
Finial Base: TSL3
Born in the hearth of the forge, the “CLASSIC” series blends the nobility of solid brass with the rigor of forged steel. Balustrading and security doors built with these elegantly proportioned balusters have an intrinsic beauty that is timeless and compatible with both contemporary and traditional interior decors. All brass parts are highly polished and protected by a special lacquer. Items for indoor use only. **NOTE:** Steel is unfinished. Available painted upon request.

**CLASSIC SERIES FROM GRANDE FORGE**
Discover the new version of the famous Classic range. The central parts are supplied in polished and lacquered Stainless Steel. The body of the baluster is raw steel painted matte black.

CLASSIC SERIES FROM GRANDE FORGE

1070mm - 42 1/4"
1200mm - 47 1/4"
700mm - 27 9/16"
360mm - 14 1/2"

60mm - 2 1/8"
85mm - 3 1/8"

ALL DIMENSIONS ARE APPROXIMATE.
Of a more modern aesthetic, the “HARMONIE” series is particularly distinguished by its two-color finish: “Brass-Stainless Steel”. After varnishing, the bodies are wrapped in a plastic sheet, which must be kept on until work is completed. The ends are made of mild round steel, allowing for the assembly of the railing by welding or screwing. These ends as well as the upper and the lower rails should be painted with a satin finish (not gloss) in a color suitable to the room decoration. Items for indoor use only. **NOTE:** Mild steel ends are unfinished. Available painted upon request.

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**CSL51**

2-1/16" Ø – for 9/16" Ø

---

**HARMONIE SERIES FROM GRANDE FORGE**
HARMONIE SERIES FROM GRANDE FORGE

DESIGN: GF-HM004
COMPONENTS:
- Baluster: BL103
- Base Shoe: CSL51

DESIGN: GF-HM002
COMPONENTS:
- Post: PL101
- Handrail: MCL60P
- Glass Clip: GC8050
- Finial: TBL6
- Finial Base: TSL1

DESIGN: GF-HM003
COMPONENTS:
- Post: PL100
- Balusters: BL103, BL105
- Handrail: MCL60P
- Finial: TBL2
- Finial Base: TSL2

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LUXURY RAILINGS
The Versailles series reveals the admiration and inspiration of the great palaces. It is characterized by noble and simple lines, along with the balance and aestheticism of its decor.

The end pieces are made of mild steel, allowing for the assembly of the railing by welding. The ends, as well as the rails, should be painted with a satin finish in a color suitable to the room decoration. For indoor use only. **NOTE:** Mild steel ends are unfinished. Available painted upon request.
VERSAILLES SERIES FROM GRANDE FORGE

AVAILABLE FINISHES

GILDED  BL422G
CHROME BLACK  BL422CN
NICKEL  BL422NI
SATIN  BL422SA

DESIGN: GF-VE001  COMPONENTS:
Post: PL430  Balusters: BL420 BL423 BL422
Handrail: MCL60P  Finial: TBL9
The “ROYAL” series recreates the luxury and the glamour of the ancient palaces. The end pieces are made of mild steel, allowing for the assembly of the railing by welding. The ends, as well as the rails, should be painted with a satin finish in a color suitable to the room decoration. For indoor use only. **NOTE:** Mild steel ends are unfinished. Available painted upon request.
ALL DIMENSIONS ARE APPROXIMATE.

ROYAL SERIES FROM GRANDE FORGE

AVAILABLE FINISHES

BL149

GILDED  BL149G

BL149CN

CHROME

BL149NI

NICKEL

CSL147

2” sq. – for 5/8” sq.

CSL86

2-5/8” – for 5/8” sq.

Patinated BL145  BL144  BL147  BL148

ROYAL SERIES FROM GRANDE FORGE

LUXURY RAILINGS
DESIGN: GF-RY001
COMPONENTS:
Post: PL140
Baluster: BL149
BL147
BL145
Handrail: MCL60P
Finial: TBL9
Finial Base: TSL3

ROYAL SERIES FROM GRANDE FORGE

DESIGN: GF-RY002
COMPONENTS:
Post: PL142
Baluster: BL148
BL147
BL145
Handrail: MCL60P
Finial: TBL9
Finial Base: TSL3

DESIGN: GF-RY003
COMPONENTS:
Post: PL142NI
Baluster: BL149NI
BL147NI
Handrail: MCL60PNI
Finial: TBL9NI
Finial Base: TSL2NI

ROYAL “NI” FINISH

DESIGN: GF-RY003

COMPONENTS:
Post: PL142NI
Baluster: BL149NI
BL147NI
Handrail: MCL60PNI
Finial: TBL9NI
Finial Base: TSL2NI